

Harnessing ocean waves: an elastomeric membrane-based energy harvester with lever-assisted stretch amplification mechanism

Krishna Veer Singh Gurjar¹, Karali Patra¹, Mokarram Hossain²

¹*Department of Mechanical Engineering, Indian Institute of Technology Patna, Patna 801106, India*

²*Zienkiewicz Institute for AI, Data and Modelling, Faculty of Science and Engineering, Bay Campus, Swansea University Swansea, SA1 8EN, Swansea, UK*

**Corresponding Author*

Email: kpatra@iitp.ac.in

Abstract

Dielectric elastomer based tidal wave energy harvesting offers a promising solution for coastal energy generation due to its simplicity, high energy density, and compatibility with tidal excitation. This study introduces a lever assisted stretch amplification mechanism (LSAM) based wave energy harvester (WEH) designed to address low stretch ratios and non-uniform energy output caused by tidal variations. The mechanism employs a higher lever ratio during low tide to enhance stretching and energy capture, while a lower ratio during high tide ensures stable energy generation. Motion analysis confirmed effective amplification of floating body motion transmitted to the slider link via the lever. Experiments at different lever ratios quantified floating body displacement and membrane stretching, revealing points where conical deformation remained constant across lever ratios and correlated with specific wave heights. Electrical energy performance tests showed that, for constant wave height, higher lever ratios significantly increased energy output. A 220% improvement in energy per cycle was achieved at a 2:1 lever ratio compared to 1:1 condition. Under tidal fluctuation imitated operation, the device demonstrated an energy density of 30 ± 0.44 mJ/g with 30 mm conical stretching at 2.5 kV bias voltage. A conversion efficiency of $30.5 \pm 1\%$ was obtained, corresponding to a constant 13.125 ± 0.44 mJ of energy per cycle under varying water level condition. The proposed LSAM based device demonstrates proof-of-concept potential to reduce energy variation and achieve stable output under varying waves. Scaled into arrays, such systems could provide renewable energy for desalination plants, ports, coastal communities, and aquaculture operations.

Keywords: Dielectric Elastomer; Energy Harvesting; Dielectric Elastomer Generators; Tidal Energy Conversion; Harvesting Prototypes; Renewable Energy; Coastal Renewable Technology.

37 1. Introduction

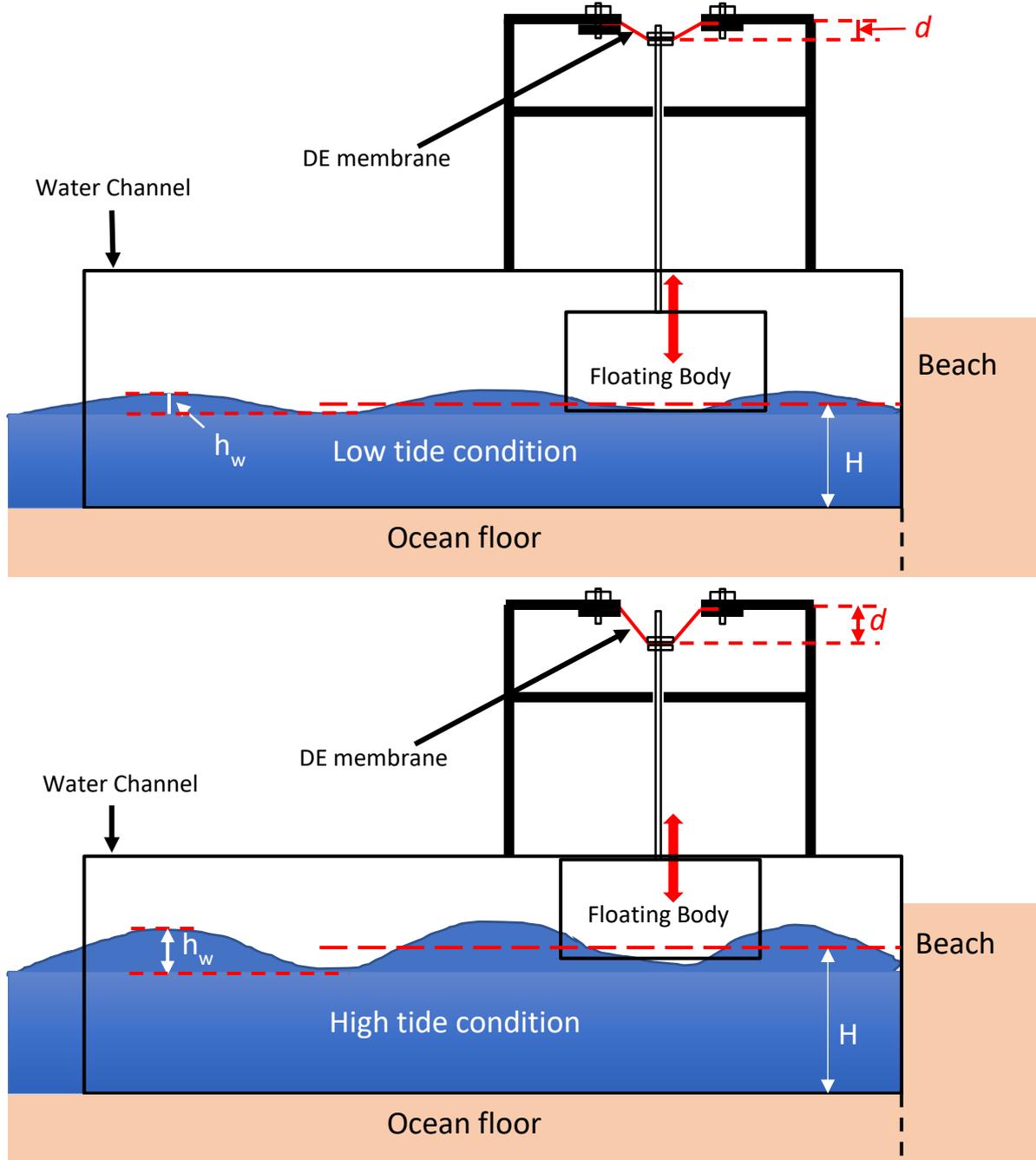
38 Green and renewable electrical energies have garnered more attention in recent times.
39 Several promising studies have explored more efficient energy harvesting using various
40 materials, notably piezoelectric materials [1], [2], [3], [4], [5], [6], and electroactive polymers
41 (EAPs) [7], [8], [9], [10]. Among different EAPs, dielectric elastomers (DEs), a subset of
42 EAPs (in which various elastomers such as silicone [11], [12], [13], [14], [15], natural
43 rubbers [16], [17], [18] and acrylic rubbers [19], [20], [21], [22] are promising candidates),
44 are directly employed as generators to convert mechanical motion into electrical energy.
45 Compared to other EAP materials like conducting polymers [23], electrostrictive polymers
46 [24], and polymer gels [20], DEs offer many benefits, including low cost, high deformation,
47 non-toxicity, strong resistance to corrosion, quick response, high energy densities, and high
48 conversion efficiency [25], [26], [27], [28], [29], [30]. As a result, they may be a good fit for
49 developing power generators that harness natural energy sources like wind [31], [32], waves
50 [33], [34], and human walking motion [35], [36], [37], [38]. Moreover, the energy harvested
51 using this technique is abundant, devoid of pollution, and environment friendly.

52 Wave energy harvesting using dielectric elastomer based energy harvesters [8], [33],
53 [39], [40], [41], [42] has recently received huge attention thanks to their abundance, high
54 energy concentration, and compatibility. Most wave energy converters utilize
55 electromagnetic, piezoelectric, or mechanical technologies; among these, flag-based
56 piezoelectric harvesters have demonstrated strong potential, with designs achieving optimal
57 power outputs under controlled flow conditions. For example, the inverted flag behind a bluff
58 body yielded peak powers of around 2.1 mW [43], while electro-hydrodynamic setups using
59 inverted C-shaped cylinders achieved outputs up to 7.9 μ W per flag through geometric
60 optimization [44]. Additionally, comparative studies have reported up to 847% enhancement
61 in power output in flags subjected to extraneous excitation, attaining several μ W/cm² in
62 power density [45]. Despite these advances, piezoelectric systems remain constrained by
63 relatively low energy densities, strict flow requirements, and material fatigue. In contrast,
64 dielectric elastomer harvesters with adaptive amplification mechanisms provide
65 comparatively higher energy densities and better durability, while electromagnetic and
66 mechanical devices are hampered by complex design, increased costs, and reduced resilience
67 in marine environments [7], [46]. Thus, adopting dielectric elastomer generators holds
68 promise for more effective wave energy harvesting.

69 Dielectric elastomer based wave energy harvesters are typically dominated by two
70 categories of point absorber configurations. The first one is the oscillating wave column
71 (OWC) configuration, which involves an elastomeric membrane on top of a semi-submerged,
72 hollow chamber that is partially filled with seawater. The membrane will inflate and deflate
73 in response to the water column's oscillations inside the chamber. Moretti et al. [47]
74 developed a OWC based wave energy harvester which demonstrated 640 mJ of generated
75 energy per cycle with 4300 V of bias voltage with 44g of DE material. The limitations of this
76 study include the complex nature of an air-tight chamber for membrane inflation and the high
77 capital cost of OWC construction on the shoreline of any sea. In 2022, Du et al. [31]
78 proposed a hybrid wind turbine integrated OWC-type wave energy harvester in which an
79 input bias voltage of 1000 V could generate 14 mJ of energy at a wave height of 10 cm.
80 Although the geometry provides a compact and compliant structure, its performance is highly
81 sensitive to wave induced pressure. Insufficient pressure limits membrane deformation,
82 reducing energy conversion efficiency. When deployed along the shoreline, tidal fluctuations
83 significantly influence performance; during low tide, reduced wave-induced pressure may
84 result in minimal membrane stretching and consequently lower energy generation.

85 The second configuration is the floating buoy system, in which the buoy is coupled to a
86 planar elastomeric membrane undergoing conical deformation, stacked membrane
87 assemblies, or a cylindrical membrane structure. As the buoy oscillates in response to
88 incoming waves, its motion is transmitted to the elastomeric membrane, inducing controlled
89 stretching and facilitating the conversion of wave energy into mechanical deformation. Chiba
90 et al. [48] developed a cylindrical drape type, single-layered wave energy harvester along
91 with its mooring equipment to generate 4.6 mJ of energy per cycle with 3000 V of bias
92 voltage. The wave height was 7 cm in this case. Chiba et al. [49] developed a floating buoy
93 based wave energy harvester, which utilises the conical mode of deformation. The harvester
94 generated 42 mJ of energy per cycle with 2100 V of bias voltage at a wave height of 10 cm.
95 Further, Xiongfei et al. [50] developed a multiple-stack configuration-based wave energy
96 harvester that generates 0.3 mJ of energy with 2800 V of bias voltage at a wave height of 10
97 cm. Recently, Wang et al. [51] developed a wave energy harvester containing a floating blob,
98 which houses a planar membrane fixed at the centre to a vertical cylindrical rod. The blob
99 slides along the cylindrical rod to conically stretch and contract the membrane to generate
100 electrical energy. The harvester generated 2.5mJ of energy per cycle with 1200 V of bias
101 voltage at a wave height of 5 cm. The above mentioned studies use shallow wave heights
102 ranging from 5 cm to 50 cm, which can only achieve low areal expansions of as much as

103 50%. We know that the harvested energy directly depends on the maximum to minimum
 104 capacitance achieved during one cycle of operation [52] while the maximum capacitance is
 105 directly proportional to the area of the stretched membrane. Thus, a high amount of areal
 106 stretch will improve the DEG overall harvesting performance.



107
 108 **Figure 1:-** Schematic of floating body travel range under low tide and high tide conditions,
 109 illustrating tidal variation impacts on conical deflection value.

110 In the Indian subcontinent, the predominant tidal pattern along its coastline is semi-
 111 diurnal, with two high tides and two low tides each lunar day. The interval between high tides
 112 is about 12 hours and 25 minutes, resulting in a regular daily cycle [53]. The average wave

113 amplitude on Indian shores varies significantly by region, with annual average significant
114 wave height (SWH) ranging from 0.15 meters at low tide to 2 meters at high tide [54]. **Figure**
115 **1** illustrates how the tidal fluctuations affect the energy harvesting performance of the point-
116 absorber based wave energy harvester.

117 During high tide, the mean water level (H) in the water channel will rise due to the
118 rising sea level along the beach, which will raise the wave height (h_w). The mean water level
119 (H) in the water channel will also drop under low tide conditions as the sea level recedes
120 along the beach, lowering the wave height (h_w). The majority of point-absorber systems
121 produce energy by periodically stretching and contracting the membrane, which is directly
122 influenced by the wave height in the channel. The electrical energy that the membrane
123 supplies to the energy conversion and storage circuit will therefore periodically fluctuate in
124 value. To resolve this, we developed a lever-assisted stretch amplification mechanism
125 (LSAM), which introduces a different approach for enhancing mechanical energy transfer to
126 the dielectric elastomer membrane compared to earlier dielectric elastomer wave energy
127 converters (DE-WECs), including axially symmetric diaphragm based point absorbers [41],
128 [42], oscillating water column (OWC) systems [33], and mechanical amplification designs
129 [55], [56], [57], [58], [59]. These systems relied primarily on direct deformation due to wave
130 induced pressure or floating motion. Thus, they offer limited or no stretch amplification and
131 exhibits sensitivity to wave height variations, lacking any provision for mechanical advantage
132 tuning to offset fluctuations in generated energy under variable tidal conditions.

133 The novelty of the LSAM lies in its ability to amplify membrane stretch through a
134 higher lever ratio, particularly in low wave height conditions, thereby increasing out-of-plane
135 (conical) deformation and improving both harvested energy and overall conversion
136 efficiency. Furthermore, its capability for adaptive lever ratio adjustment enables dynamic
137 modulation of mechanical energy transfer in response to tidal variations, which will help in
138 reducing energy fluctuations during real tidal operation.

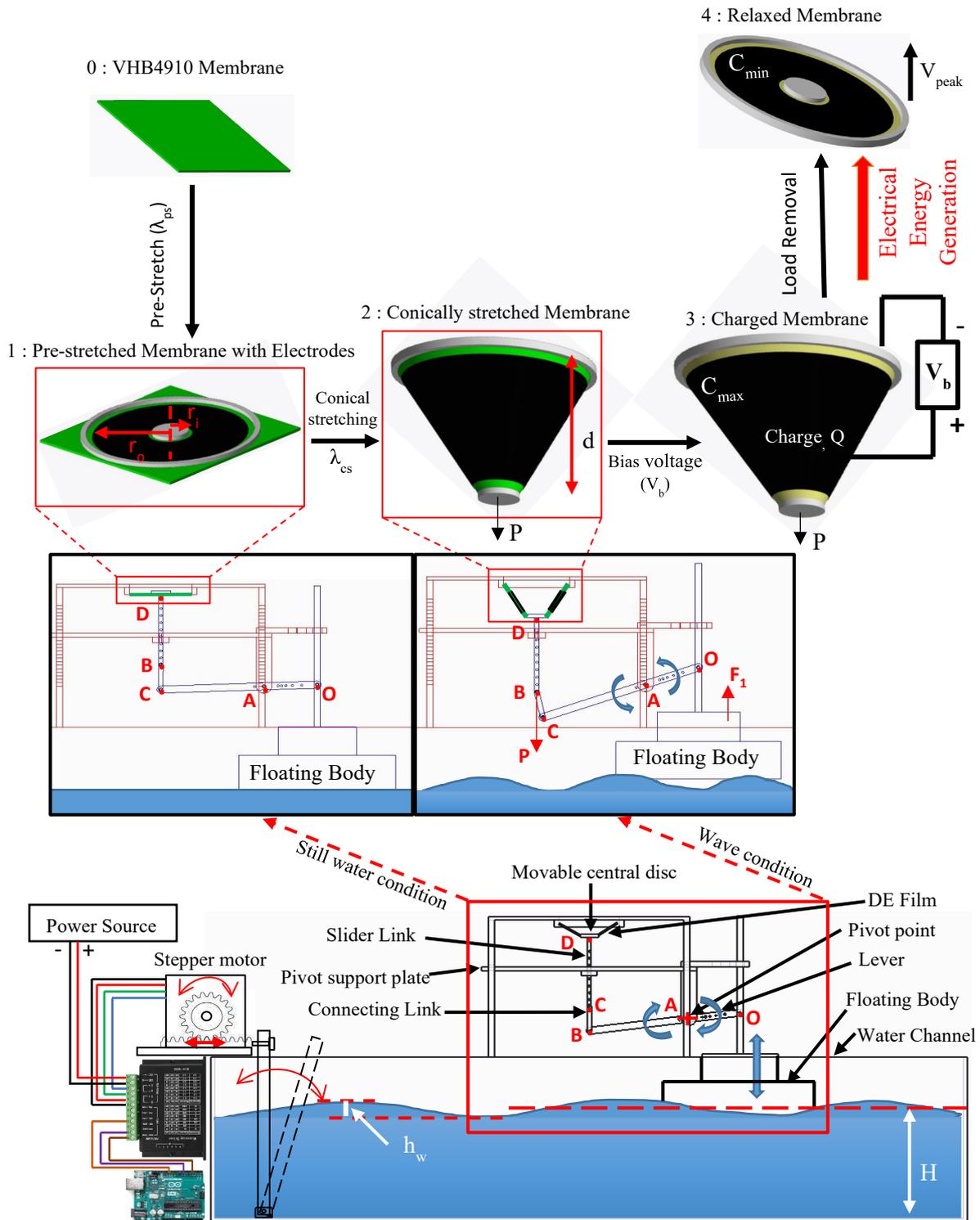
139 The LSAM based DEG design replaces bulky floating piston or hydraulic
140 amplification systems with a lightweight lever mechanism, thereby lowering inertia and
141 minimizing wear points. Its single axis linkage improves mechanical durability, and, because
142 only the floating body remains in contact with seawater, the lever mechanism, support frame,
143 and membrane are isolated from direct exposure to seawater, enhancing system robustness
144 and reducing long term degradation under marine conditions. In addition, LSAM modules are
145 compact and inherently modular, with each lever mechanism and DE membrane assembly
146 functioning as an independent unit. This modularity supports array based scalability

147 analogous to photovoltaic systems, enabling flexible deployment for coastal energy
148 harvesting applications.

149 The remainder of this paper is organized as follows. Section 2 introduces the schematic
150 design and working principle of the proposed wave energy harvester incorporating a lever-
151 assisted stretch amplification mechanism (LSAM). Section 3 describes the estimation of
152 wave forces acting on the floating body and presents the constitutive model of the dielectric
153 elastomer generator (DEG). Section 4 analyses the mechanism's motion through simulations
154 conducted under various operating conditions. Section 5 discusses the mechanical and
155 electrical properties of the DEG and presents the experimental investigations. These include
156 motion analysis to validate the operational dynamics, evaluation of the influence of lever
157 ratio on the energy harvesting performance of the LSAM-WEH, and a tidal fluctuation
158 imitation experiment to demonstrate stable energy output. Finally, Section 6 concludes the
159 paper by summarizing the main findings and highlighting potential directions for future
160 research.

161 **2. Lever-based stretch amplification mechanism for wave energy** 162 **harvester (LSAM-WEH)**

163 The point-absorber wave energy harvester developed in this study employs a lever-
164 based stretch amplification mechanism (LSAM) to improve mechanical energy transfer from
165 the floating body to the dielectric elastomer membrane, enabling conical expansion and
166 contraction. The conical mode of deformation is chosen because of its simplicity in operation
167 and compatibility with any linear type of mechanical excitation compared to biaxial or
168 circularly inflated topologies and its high density compared to pure shear and uniaxial
169 topologies [49], [60], [61], [62], [63]. In order to conduct a methodical investigation of the
170 energy harvesting performance of the LSAM-WEH, a scaled down prototype was fabricated,
171 as depicted in *Figure 2*.



172

173 **Figure 2:-** A schematic of the wave energy harvester and its water channel along the sea
 174 shoreline.

175 The mechanism, featuring a dielectric elastomer generator (DEG) mounted on its
 176 upper plate, was positioned across a water channel for controlled testing. A wave generator
 177 using a rocking flap reciprocated by a rack-and-pinion system produced controlled waves.

178 Wave frequency (f_w) was controlled by flap oscillation rate (f_p) and Flap stroke amplitude
179 (A_p), while wave height (h_w) depended on water level (H), oscillation frequency (f_w), and
180 amplitude (A_w).

181 The floating body consists of two rectangular polystyrene foam blocks, with a smaller cuboid
182 mounted on top of a larger one. A square link, fixed to the upper surface of the smaller block,
183 contains a through-hole for connection to the short end of a lever at point O via a turning pin.
184 This short lever arm incorporates multiple holes, allowing adjustment of point O to vary the
185 lever ratio. The lever features a central through-hole at pivot point A, which is connected
186 using a turning pin to pivot plates fixed beneath the lower plate. On the longer left arm of the
187 lever, a connecting link is attached at point B, also secured by a turning pin, with the distance
188 between A and B remaining constant. The lever ratio is selected according to tidal conditions:
189 higher values during low tide with reduced wave amplitude, and lower values during high
190 tide with stronger waves, thereby ensuring stable energy generation throughout the day.

191 A connecting link connects the lever at point B and the slider at point C. A slider link
192 attaches to a circular disc at D, which is centrally adhered to a dielectric elastomer
193 membrane. The disc's downward movement from wave motion causes conical stretching of
194 the membrane. A mechanical structure with two rectangular plates and four rectangular bars
195 connected together, housing the mechanism on the lower plate. The lower plate has a central
196 hole through which the slider link passes during movement. This guide hole ensures the slider
197 link moves only linearly up and down. A pivot support at the lower end of the lower plate
198 supports the lever. The lower plate also holds the floating body rod guide plate, through
199 which the rod passes. These holes restrict the floating body to only up and down movement.
200 The upper plate houses the annular ring at its centre, with the membrane fixed between these
201 rings.

202 A commercial grade acrylic based dielectric elastomer (VHB 4910, 3M, USA) with a greater
203 energy density (0.4 J/g) was used as the base material [64], [65], [66]. VHB 4910 exhibits
204 superior elasticity and can withstand over one million cycles without fatigue failure, ensuring
205 excellent durability, compared to other commonly used dielectric [67]. The base part of the
206 stretchy electrodes was chosen to be a paste-type conductive carbon grease (MG Chemicals,
207 Canada). The DEG is fabricated as per the following processes. A disk-shaped VHB 4910
208 sheet, 80 mm in diameter and 1 mm thick, was uniformly prestretched by 200%. The
209 stretched material was mounted between two acrylic rings (92 mm outer diameter, 80 mm

210 inner diameter, 5 mm thick). The rings were secured to the fixture with four evenly spaced
211 bolts and nuts to firmly hold the material and prevent slippage at the clamps. Two small
212 acrylic disks, each 25 mm in diameter, encased the central portion of the VHB 4910 sheet,
213 allowing it to move freely up or down. Before adding the stretchy electrodes, a conducting
214 copper tape with a 1 mm copper wire was attached to the inner and outer surfaces of the
215 relaxed VHB 4910 sheet. The conducting tape was applied near the outer clamping rings to
216 maximize electrode stability during DEG operation, as this area experiences minimal
217 stretching. Copper tape connects wiring from the bias voltage source on the input end to the
218 energy conversion circuitry on the output end.

219 When the crest of a wave passes beneath the floating body, the wave force (F_1) lifts the body
220 upward (horizontal motion restricted by the system), inducing anticlockwise rotation of the
221 lever about pivot point A. The longer left arm of the lever moves downward, stretching the
222 dielectric elastomer membrane into a conical shape with downward force (P), at this instant, a
223 charge will be placed on the flexible membrane capacitor. The upward wave force F_1 is
224 transmitted through the membrane's conical geometry via lever action, generating a
225 downward stretching force P while the relation between F_1 and P is shown in equation 1.

$$P = rF_1 \quad (1)$$

226 Here, r represents the lever ratio, defined as the ratio of the length AB to OA. This ratio
227 quantifies the amount of force transmitted by the lever to the conical membrane.

228 As the trough of the wave follows, the floating body descends, allowing the
229 membrane to relax. The mechanical energy employed for stretching will be converted into the
230 electrical energy, with a sudden surge in charge density generating a measurable voltage peak
231 on the oscilloscope connected to the dielectric elastomer generator (DEG) [68], [69]. This
232 cyclical process, driven by the periodic rise and fall of tidal waves, enables continuous energy
233 harvesting. The generated electrical output is then stabilized and stored using an energy
234 conversion circuit. The lever based wave energy harvester using a dielectric elastomer
235 amplifies out-of-plane conical membrane stretching. Since harvested energy depends on
236 stretch, this device achieves higher energy density, output, and efficiency compared to
237 previous dielectric elastomer harvesters, where membrane stretch is limited to the wave swell
238 amplitude. This design amplifies membrane stretching for the same wave amplitude.

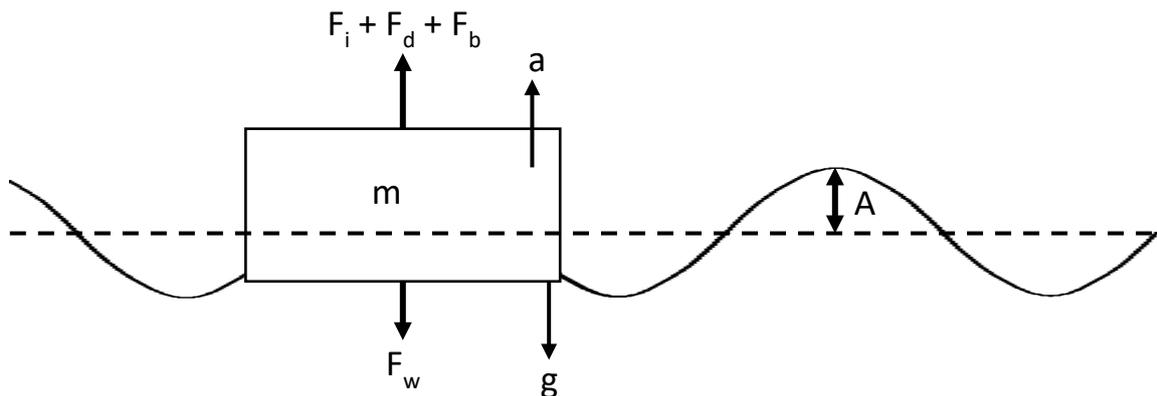
239 3. Model of the DEG based on LSAM-WEH

240 3.1 Estimation of wave force

241 Wave energy harvesting mainly depends on the mechanical energy supplied by the wave
242 motion. Buoy type energy harvesters only require the upward component of wave force
243 acting on the buoy to stretch the dielectric elastomer membrane.

244 This subsection will deal with calculating the maximum amount of upward wave force
245 available from the proposed system. Let us consider that the periodically passing waves have
246 a sinusoidal nature whose amplitude is denoted by 'A' and is equal to half of the wave height
247 (h_w). The passing waves have a frequency of ' f_w ', which is equal to the number of waves
248 passing through a particular point in one second. The angular frequency of a wave is denoted
249 by ' ω ', which is equal to $2\pi f_w$.

250 The floating body will experience four kinds of forces, as shown in **Figure 3**.



251

252 **Figure 3:-** A schematic of the floating body with all the forces acting on the body with a
253 sinusoidal wave profile [70].

254 The first one will be its self-weight (F_w) acting downward. Here we have taken a floating
255 body, which is in the shape of two rectangular prisms of thermocol material in which a
256 smaller prism is fixed on the upper surface of the bigger prism, and a square link or rod is
257 fixed on the upper surface of the smaller prism.

$$F_w = mg \quad (2)$$

258 By considering the floating body mass (m) of 28 g and gravitational acceleration (g) as 9.8
259 m/s^2 , the downward force due to weight is 0.274 N. The second force will be the upward
260 component of the wave inertia force (F_i), which is acting upward on the floating body. When

261 the rising mass of the wave hits the frontal face of the floating body, a thrust force will act on
 262 it. Since we are already aware from the characteristics of the system that the movement of the
 263 floating body is restricted in the horizontal plane thus, we have only considered the upward
 264 component of the wave inertia force [70], i.e.,

$$F_i = mA\omega^2 \quad (3)$$

265 For the wave generator setup, the wave frequency (ω) is set at 1 Hz. Wave amplitude (A)
 266 varies with water level, allowing calculation of the upward inertia force based on system
 267 characteristics and instantaneous water level.

268 The third force will be the upward component of the wave drag force (F_d), which is a kind of
 269 friction force that acts at an angle on the side faces of the floating body by the rising sea
 270 waves [70], i.e.,

$$F_d = \frac{1}{2}C_d\rho_wAV^2 = \frac{1}{2}C_d\rho_w(A\omega)^2 \quad (4)$$

271 Here, the drag coefficient between water and polystyrene foam (C_d) is 1.05 [71], with water
 272 density (ρ_w) at 1000 kg/m³. Using these values and the linear wave velocity (V) from the
 273 corresponding water level, the upward wave drag force can be calculated accurately.

274 The fourth force will be the buoyancy force (F_b), which is an upward force equal to the
 275 amount of fluid displaced by the floating body. It generally depends upon the portion of the
 276 floating body that gets submerged in the water when a wave peak passes the floating body
 277 [70].

$$F_b = \rho_w g V_{disp} \quad (5)$$

278 The upward buoyancy force depends on the displaced volume by the floating body (V_{disp}),
 279 which involves the submerged depth inside the water. This submerged depth varies with the
 280 water level in the channel, affecting buoyancy accordingly.

$$F_1 = F_i + F_d + F_b - F_w \quad (6)$$

281 This vertically upward force acting on the floating body will be transferred to the short end of
 282 the lever. The upward force F_1 will cause an anticlockwise rotation of the lever, and the long

283 end of the lever will be pulled down due to lever action, which in turn will cause the conical
 284 stretching of the membrane through the slider link.

285 **3.2 DEG constitutive model for LSAM-WEH**

286 The flexible, rubbery dielectric elastomer (DE) material is well-suited for applications
 287 involving significant deformation. Its exceptional resilience makes it particularly effective for
 288 capturing energy from unpredictable ocean waves, as it can withstand intense mechanical
 289 shocks encountered in harsh marine environments. When subjected to the rhythmic rise and
 290 fall of a floating body driven by wave motion, the incompressible DE film undergoes
 291 repeated conical stretching and contraction. This process causes the electrode surface area
 292 and spacing on the DE film to vary in sync, resulting in a variable capacitance effect that is
 293 essential for energy harvesting. The calculation of the thickness of the membrane after the
 294 biaxial pre-stretching, which is also known as pre-stretch thickness (λ_{ps}) from the original
 295 thickness (δ), is as follows [25],

$$\lambda_{ps} = \frac{\delta}{\lambda_1 \lambda_2} \quad (7)$$

296 Here, λ_1 and λ_2 are the stretching ratios in the x and y direction, respectively. With 1mm of
 297 original thickness (δ) and a 200% of equibiaxial pre-stretching, the calculated pre-stretch
 298 thickness becomes 0.11 mm. When the dielectric elastomer film undergoes conical
 299 deformation, the area of the film can be determined based on the out-of-plane displacement
 300 of the movable hub, i.e.,

$$S_c = \pi \left(\sqrt{d^2 + (r_o - r_i)^2} \right) (r_o + r_i) \quad (8)$$

301 Here, d is the conical deflection of the film, and r_o and r_i are the outer diameter and inner
 302 diameter of the electrode.

303 The thickness of the film in the conically stretched condition is δ_c that is given by:

$$\delta_c = \frac{\lambda_{ps}}{\left(\lambda_{ps} \sqrt{1 + \frac{d^2}{(r_o - r_i)^2}} \right) \lambda_{ps}} \quad (9)$$

304 The value of the equivalent capacitance C_c for the film can be calculated as follows:

$$C_c = \frac{\varepsilon_0 \varepsilon_r \pi (\sqrt{d^2 + (r_o - r_i)^2}) (r_o + r_i)}{\delta_c} \quad (10)$$

305 Here, ε_r represents the relative permittivity of DE, with a value of 4.5, while ε_0 denotes the
 306 permittivity of free space, which is 8.85×10^{-12} F/m. When a bias voltage V_b is applied across
 307 the DE film, the resulting charges present on the surfaces of the electrodes can be expressed
 308 as follows

$$Q_{in} = V_b C_c \quad (11)$$

309 The electrical energy stored in the film capacitor under tensile conditions is described as:

$$W_{in} = \frac{1}{2} (V_b^2 C_c) \quad (12)$$

310 As the water column returns to its original level at the free surface, the DE-film regains its
 311 previous unstretched condition. The initial capacitance C_o is then given by:

$$C_o = \frac{\varepsilon_0 \varepsilon_r \pi (r_o^2 - r_i^2)}{\lambda_{ps}} \quad (13)$$

312 The generator mechanism employs a dielectric elastomer (DE) film that operates through a
 313 four-step process to produce electricity, driven by the motion of a floating body on wave
 314 surfaces. As the DE-film cyclically stretches and relaxes, mechanical energy harvested from
 315 wave motion is converted into electrical energy. This transformation leverages one of three
 316 energy-conversion principles: constant charge, constant voltage, or constant electric field
 317 strength. In the presented study, the analysis focuses on the constant charge approach, with
 318 Equation 14 quantifying the voltage generated across the DE-film during its relaxation phase
 319 back to the initial state [72],

$$V_{peak} = \frac{Q_{in}}{C_o} = \frac{V_b C_c}{C_o} \quad (14)$$

320 The electrical energy within a stretched dielectric elastomer (DE) film is characterized using
 321 the variable capacitance concept. When the DE-film relaxes, the elastic restoring force does
 322 work to increase the electric energy, i.e.,

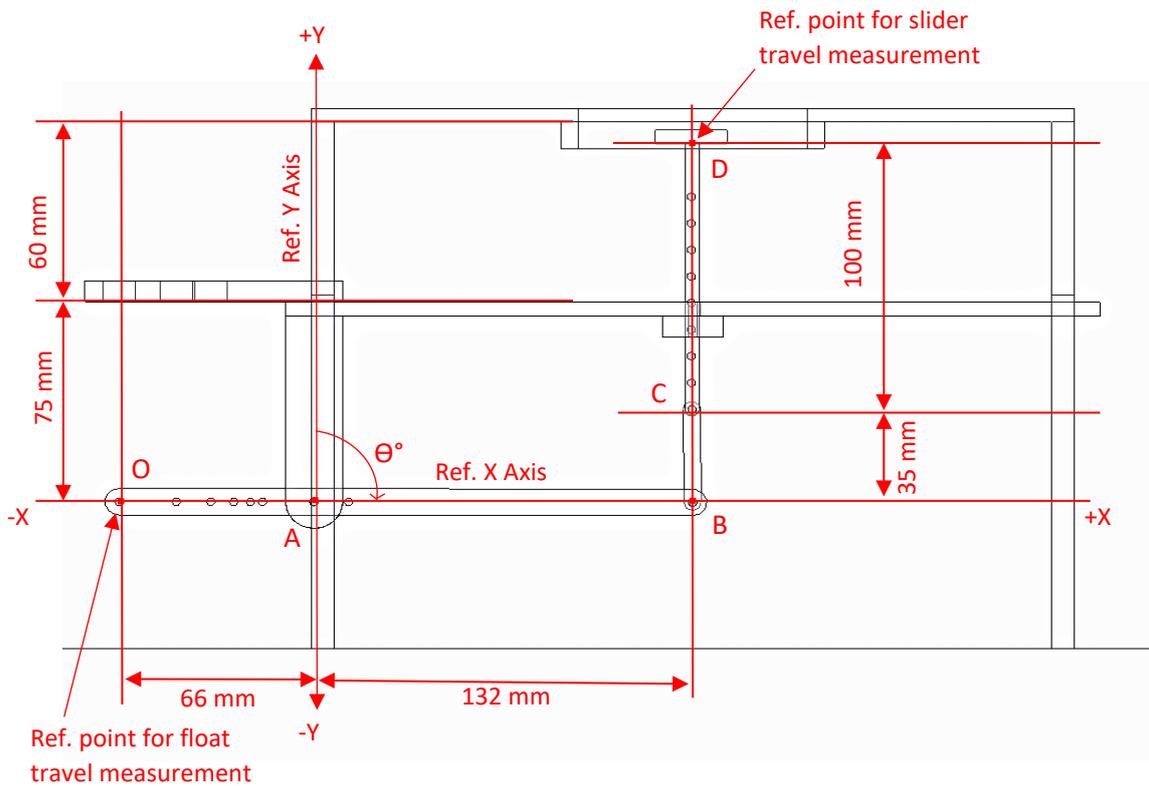
$$W_{re} = \frac{1}{2} (V_{peak}^2 C_o) = \frac{1}{2} \left(\frac{V_b^2 C_c^2}{C_o} \right) \quad (15)$$

323 Finally, the electrical energy harvested by the dielectric elastomer generator ($W_{H.E.}$) can be
 324 modelled using a single stretch-expansion cycle linked to wave-driven motion.

$$W_{H.E.} = W_{re} - W_{in} = \frac{1}{2}(V_{peak}^2 C_o) - \frac{1}{2}(V_b^2 C_c) = \frac{1}{2} V_b^2 C_c \left(\frac{C_o}{C_c} - 1 \right) \quad (16)$$

325 4. Motion analysis of LSAM

326 Before the fabrication of the actual prototype, a 3D model of all the structural and
 327 moving parts was created in CAD modelling and simulation software (PTC Creo 5.0). All the
 328 3D parts were assembled to form the 3D model of the lever-based stretch amplification
 329 mechanism for the heaving buoy type wave energy harvester. Dimensions of the harvester
 330 setup were chosen according to our in-house standing wave generator setup. The wave
 331 generator setup employs a rocker flat plate to push the water in the forward direction to create
 332 artificial waves in a water channel. The wave generator setup is capable of generating a
 333 maximum wave height (h_w) of 30 mm with a wave frequency (f_w) of 1 Hz. After the
 334 development of a 3D model of the wave energy harvester, its motion analysis was done to
 335 study the stretch amplification performance of the mechanism.

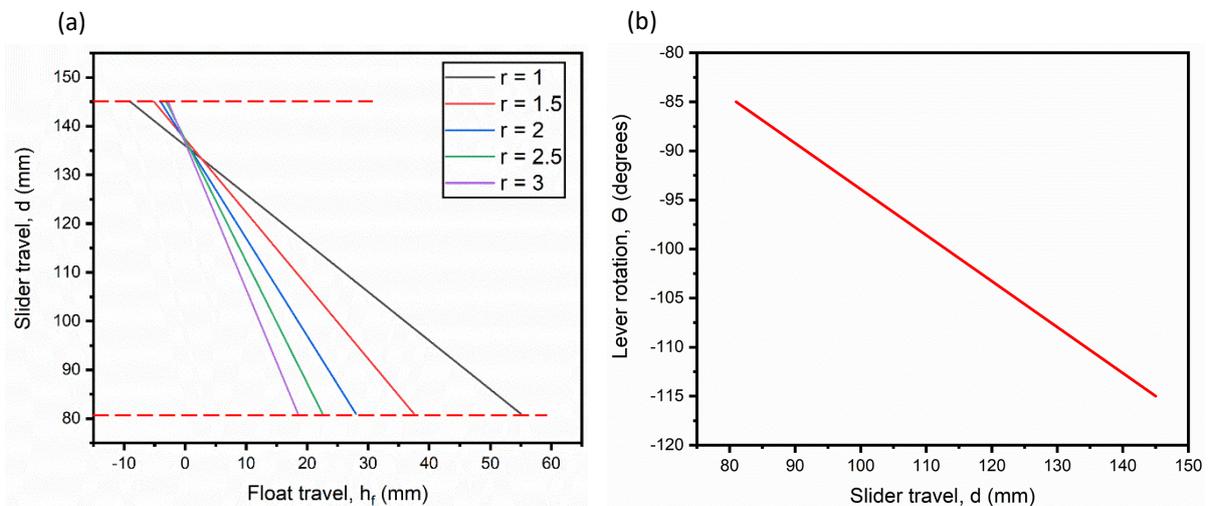


336

337 **Figure 4:-** Schematic of the mechanism showing dimensions of all structural and moving
 338 parts along with pictures of the initial and final lever positions during the operation of the
 339 mechanism.

340 Motion analysis of the lever mechanism incorporated into the wave energy harvester
 341 setup was also done in CAD modelling and simulation software. **Figure 4** shows the
 342 dimensions of all the structural and moving parts of the lever mechanism with a 2:1 lever
 343 ratio. For the motion analysis of higher lever ratios, the length of the long span of the lever
 344 (AB) remains unchanged. Only the length of the short span of the lever (OA) was changed
 345 according to the length AB. For example, if we were to analyze the mechanism for a lever
 346 ratio of 2:1, then the length of OA would be 66 mm, which is half of the length of AB. All the
 347 angles were measured from the reference Y axis, and all the distances were measured from
 348 the reference X axis.

349 The motion analysis of the mechanism was done for the 1:1, 1.5:1, 2:1, 2.5:1, and 3:1
 350 lever ratio. A graph is plotted between the slider travel (d) and float travel (h_w) to confirm the
 351 stretch amplification performance of the mechanism. The stretch amplification performance
 352 depends on the relation between the slider travel due to the up and down travel of the floating
 353 body, which is connected to Point O. The simulation results generated from the motion
 354 analysis of the mechanism in simulation software (PTC Creo 5.0) are presented in **Figure 5**.



355

356 **Figure 5:-** (a) Slider travel in mm (Point D) vs. Float travel (h_f) in mm (Point O) in the
 357 vertical direction for lever ratio (r) = 1:1, 1.5:1, 2:1, 2.5:1, and 3:1 respectively, (b) lever
 358 rotation (Θ) about point O with respect to slider travel.

359 These results were analysed and tabulated in **Table 1**.

360 **Table 1:- Simulation results for lever based stretch amplification mechanism**

Lever ratio (r)	Lever rotation limit (Θ)	Float travel (h_w)	Slider travel (d)
1:1	30°	64 mm	64 mm
1.5:1	30°	42.6 mm	64 mm
2:1	30°	32 mm	64 mm
2.5:1	30°	25.6 mm	64 mm
3:1	30°	21.3 mm	64 mm

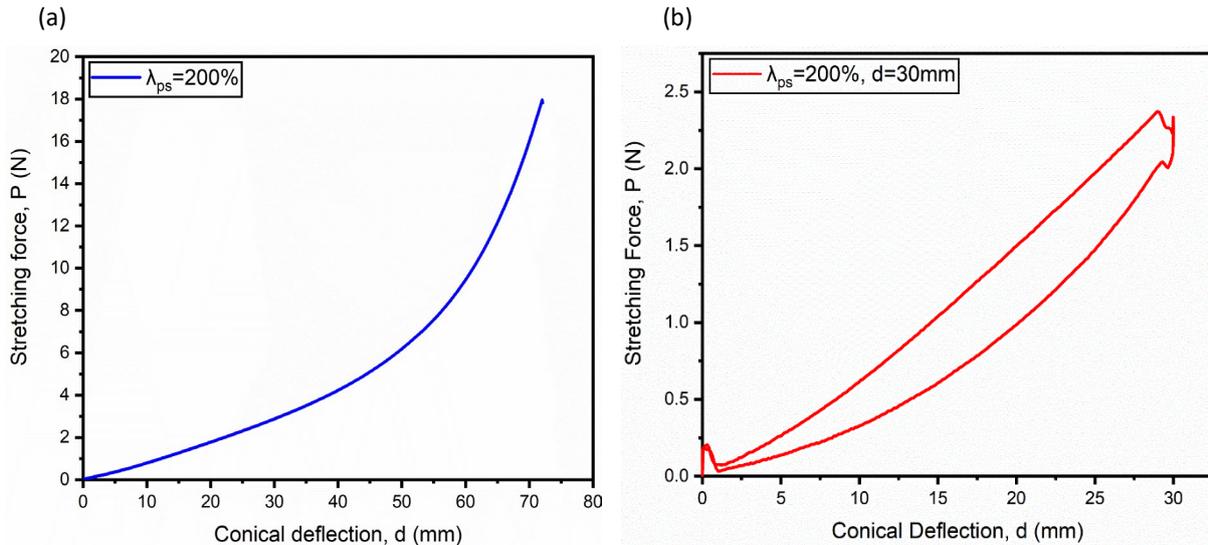
361

362 **Table 1** shows the amount of slider travel achieved for every value of the lever ratio. The
 363 slider travel is somewhat similar in all cases as it is the limitation of the mechanism. The
 364 lever rotation limit is also found to be 30° for all the cases. Lever short end travel will be
 365 amplified by the lever ratio value, and then it will be transmitted to the lever long end, where
 366 it is connected to the slider through the connecting link. As we can see from **Table 1**, all the
 367 slider travel values are equal to the multiplication of the float travel value with the lever ratio
 368 value. Thus, we can say that the movement of the slider link has been amplified with respect
 369 to its float travel value.

370 **5. Experimental results and discussion**

371 **5.1 Mechanical and electrical properties of DEG**

372 This section investigates the mechanical and electrical properties of the DEG utilized in
 373 LSAM-WEH setup. First, we will study the response of the membrane to the out-of-plane
 374 force (P) applied on the central hub of the DEG. Then we will study the capacitance variation
 375 of the DEG with respect to the conical deflection value, d.

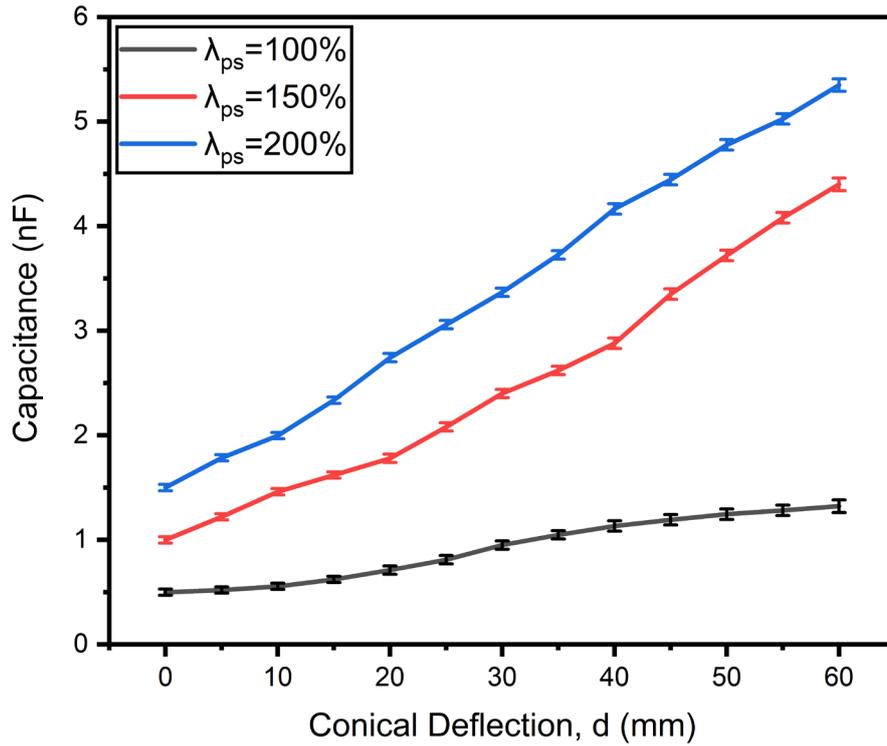


376

377 **Figure 6:-** Out-of-plane/conical stretching force vs. out-of-plane deflection of DE membrane
 378 for (a) up to failure point and (b) cyclic loading and unloading of VHB4910 membrane
 379 (200% pre-stretching) under 30 mm of conical deflection limit.

380 The mechanical testing of force (P) relative to conical deflection (d) was conducted using a
 381 Zwick Roell Z010 universal testing machine (UTM). The elastomer sample, pre-stretched by
 382 200%, was clamped between two acrylic annular rings, with the membrane-secured ring
 383 mounted on a custom fixture to enable controlled conical deformation during UTM operation.
 384 **Figure 6(a)** illustrates the P - d relationship up to fracture, demonstrating nonlinear behaviour
 385 due to geometric stiffening and material hysteresis. Cyclic loading-unloading tests at 30 mm
 386 deflection (**Figure 7(b)**) revealed viscoelastic recovery patterns and permanent set
 387 accumulation.

388 The capacitance of the disk-shaped DEG model was measured at a frequency of 100 Hz
 389 using an LCR meter (Keysight Model U1733C, USA). Each capacitance measurement test
 390 was performed in 3 iterations to ensure repeatability, and the standard deviation from the
 391 mean values is presented in the graph. As equation (16) suggested, the captured energy is
 392 closely linked to the change in capacitance upon stretching, making it a crucial factor in
 393 assessing the generator's performance. **Figure 7** shows the capacitance variation of the
 394 elastomer membrane for varying pre-stretching value with respect to its conical deflection
 395 value.



396

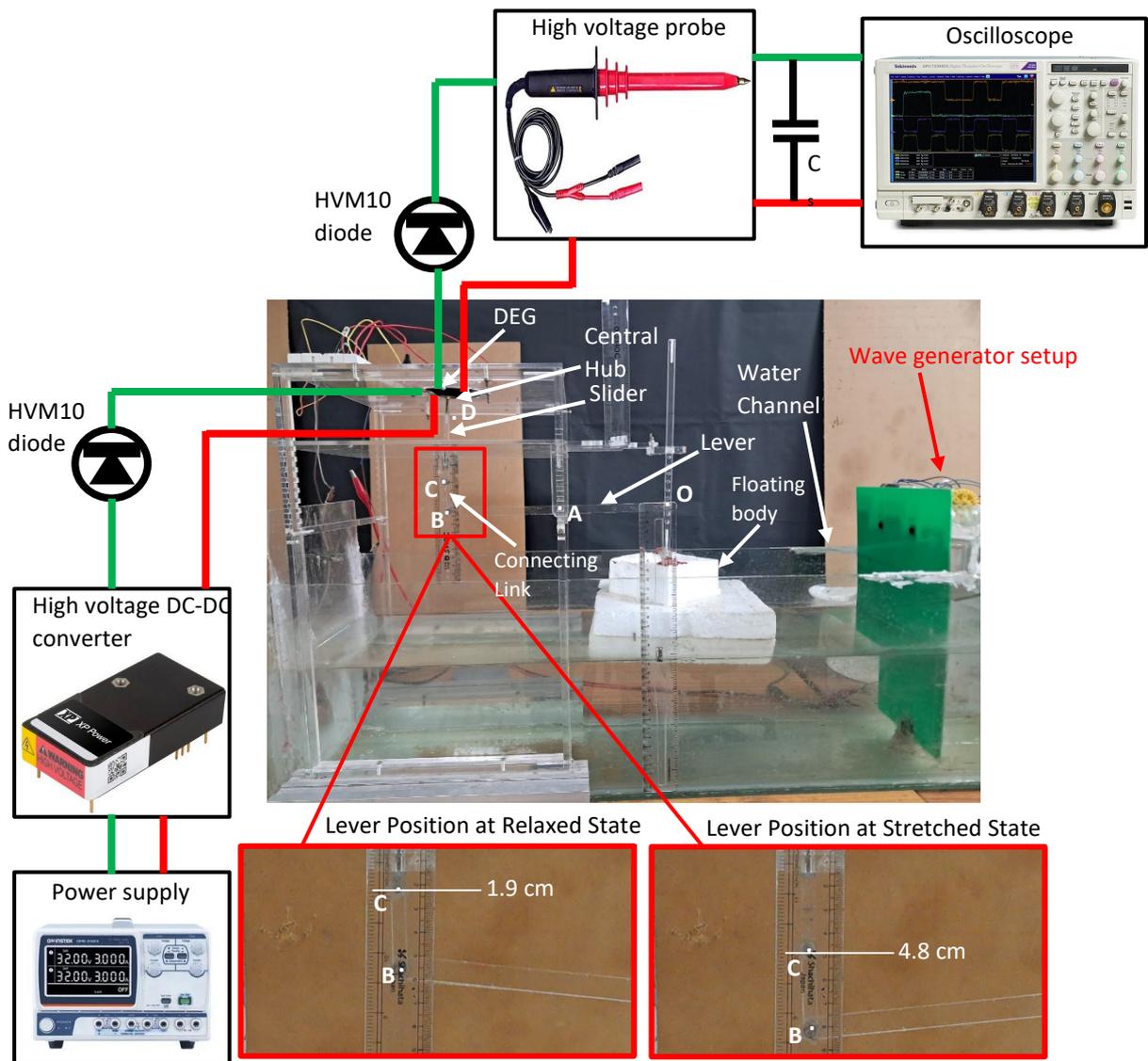
397 **Figure 7:-** Variation of capacitance (C_c) with respect to the conical deflection (d) of movable
 398 central hub part of a DEG setup for varying amount of pre-stretching of VHB4910
 399 membrane.

400 As the conical deflection increases, the capacitance also rises. Furthermore, it is observed
 401 that capacitance increases with the amount of pre-stretching. This is due to pre-stretching
 402 reducing the initial thickness of the membrane used for harvesting, which in turn increases
 403 both the relaxed state and the stretched state capacitances compared to membranes with no
 404 pre-stretching.

405 5.2 Experimental study of the motion analysis of the LSAM

406 This section presents an experimental motion study of the lever-assisted stretch
 407 amplification used in the wave energy harvester. Extensive iterations were conducted at each
 408 value of the lever ratio by varying the water level in the water channel to determine the
 409 achievable amount of conical stretching for a particular lever ratio at corresponding water
 410 levels. The primary objective of this study is to identify the water level values for each lever
 411 ratio that yields approximately the same amount of conical stretching, thereby optimizing the
 412 performance of the wave energy harvester across different configurations. **Figure 8** shows
 413 the experimental setup of a wave energy harvester setup with a lever based stretch
 414 amplification mechanism. During the experimental analysis of the mechanism, the length of
 415 the long span of the lever (AB) remains unchanged. Only the length of the short span of the
 416 lever (OA) was changed according to the length AB. For example, if we were to analyze the

417 mechanism for a lever ratio of 2:1, then the length of OA would be 66 mm, which is half of
 418 the length of AB of 132 mm.



419

420 **Figure 8:-** Experimental setup of the wave energy harvester with lever-based stretch
 421 amplification mechanism. The inset picture shows the lower end of the slider link position
 422 (point C) at the relaxed state of the membrane and the maximum stretched state of the
 423 membrane.

424 The experimental analysis of the motion of the mechanism was done for the 1:1, 1.5:1,
 425 2:1, 2.5:1, and 3:1 lever ratio. The stretch amplification performance in real-life conditions
 426 depends on the relation between the slider travel due to the up and down travel of the floating
 427 body and the total force that is being transmitted from the lever short to the lever long end.
 428 The results are presented in **Table 2**.

429 **Table 2:-** Experimental results for lever-based stretch amplification mechanism

<i>Lever ratio</i>	<i>1:1</i>	<i>1.5:1</i>	<i>2:1</i>	<i>2.5:1</i>	<i>3:1</i>
<i>Water level (H)</i>	<i>150 mm</i>	<i>145 mm</i>	<i>140 mm</i>	<i>135 mm</i>	<i>130 mm</i>
<i>Wave height (h_w)</i>	<i>30±1mm</i>	<i>20±1 mm</i>	<i>15±1mm</i>	<i>14±1mm</i>	<i>12±1mm</i>
<i>Upward force on floating body (F₁)</i>	<i>7.3 N</i>	<i>6.45 N</i>	<i>5.65 N</i>	<i>4.86 N</i>	<i>4.07 N</i>
<i>Stretching force on membrane (P)</i>	<i>7.3 N</i>	<i>4.3 N</i>	<i>2.83 N</i>	<i>1.944 N</i>	<i>1.36 N</i>
<i>Float travel (h_w)</i>	<i>30±1mm</i>	<i>20±1 mm</i>	<i>15±1mm</i>	<i>14±1mm</i>	<i>12±1mm</i>
<i>Conical deflection of membrane (d)</i>	<i>30±1mm</i>	<i>30±1 mm</i>	<i>29±1mm</i>	<i>22±1mm</i>	<i>16±1mm</i>

430

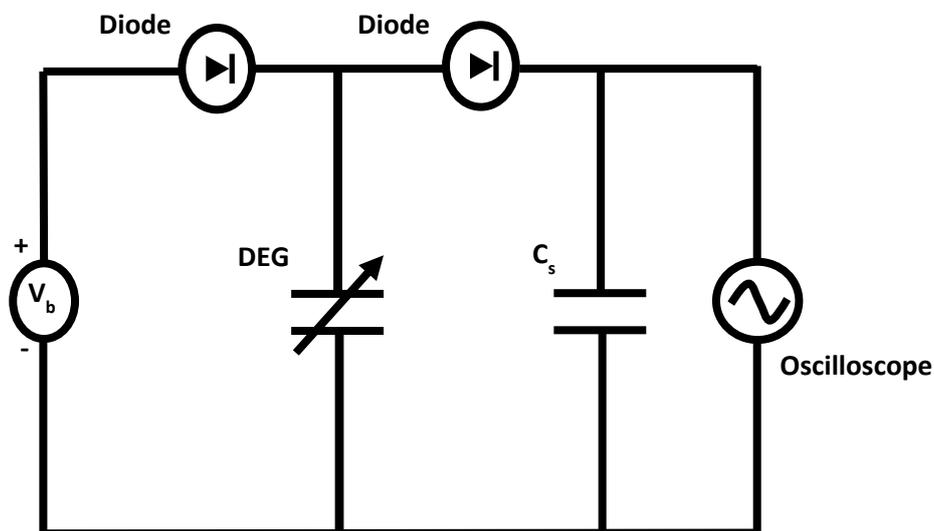
431 Experimental results of the motion study of the LSAM which includes the conical
 432 deflection achieved for a given value of P across lever ratios is shown in **Table 2**. Notably, a
 433 conical deflection of 30 mm is consistently achieved for lever ratios of 1:1, 1.5:1, and 2:1,
 434 each corresponding to specific water levels and wave heights.

435 As it is evident from **Figure 6(a)** that for lever ratios of 2.5:1 and 3:1, the forces transmitted
 436 through the lever mechanism are insufficient to attain the same 30 mm deflection,
 437 highlighting the limitations imposed by the lever action principle. An important consideration
 438 is that while the force available for the conical stretching exceeds the required amount for 30
 439 mm deflection in the 1:1 and 1.5:1 lever ratio, the actual movement of the floating body is
 440 constrained by the wave height. For instance, with a 1:1 lever ratio, the wave height of 30
 441 mm restricts the floating body's movement to 30 mm, which is then transmitted to the slider,
 442 resulting in a 30 mm movement. Similarly, for a 1.5:1 lever ratio, a wave height of 20 mm
 443 leads to a slider movement of 30 mm due to the amplification effect of the lever. The upward
 444 force on the floating body relative to the wave height is determined using the free body
 445 diagram presented in Section 3.1 and equations 2 to 6. For each lever ratio, the buoyancy
 446 force is calculated based on the initial submerged depth of the body in the water. Specifically,
 447 the submerged depths are 19 mm for a 1:1 lever ratio, 17 mm for 1.5:1, 15 mm for 2:1, 13
 448 mm for 2.5:1, and 11 mm for a 3:1 lever ratio. **Table 2** also illustrates that increasing the

449 water level enhances the wave height, as the rocker flap of the wave generator displaces more
450 water.

451 **5.3 Experimental study of energy harvesting performance of LSAM-WEH**

452 The voltage boosting performance of the disk-shaped DE membrane installed in the
453 lever-based wave energy harvester was measured using an oscilloscope (TBS 1072B,
454 Tektronix, USA), which depends on the conical deflection value achieved with three lever
455 ratios: 2:1, 1.5:1, and 1:1, respectively. Here, the tests are not performed for lever ratios of
456 2.5:1 and 3:1 due to the fact that the increasing lever ratio will decrease the amount of force
457 being transmitted to the membrane and the conical deflection for our in-house setup, as
458 evident from data shown in **Table 2**. A typical electrical circuit based on the work by Pelrine
459 et al. [35] was adopted in this study. As shown schematically in **Figure 9**, the circuit consists
460 of an input bias voltage (V_b) supplied by a high voltage DC-DC converter (EMCO FS20-12),
461 a diode (HVM10), a variable capacitor (disk-shaped DEG), a storage capacitor of 10 nF in
462 parallel with DEG, a high voltage probe (1000:1), and an oscilloscope for voltage
463 measurement [73]. All the variables were optimized after numerous trials and errors to obtain
464 the proper output signals. A bias voltage range of 0.5 kV to 2.5 kV was used in this study
465 according to the material breakdown limit, and the diode was used to prevent current
466 backflow during the relaxation process (generating mode).

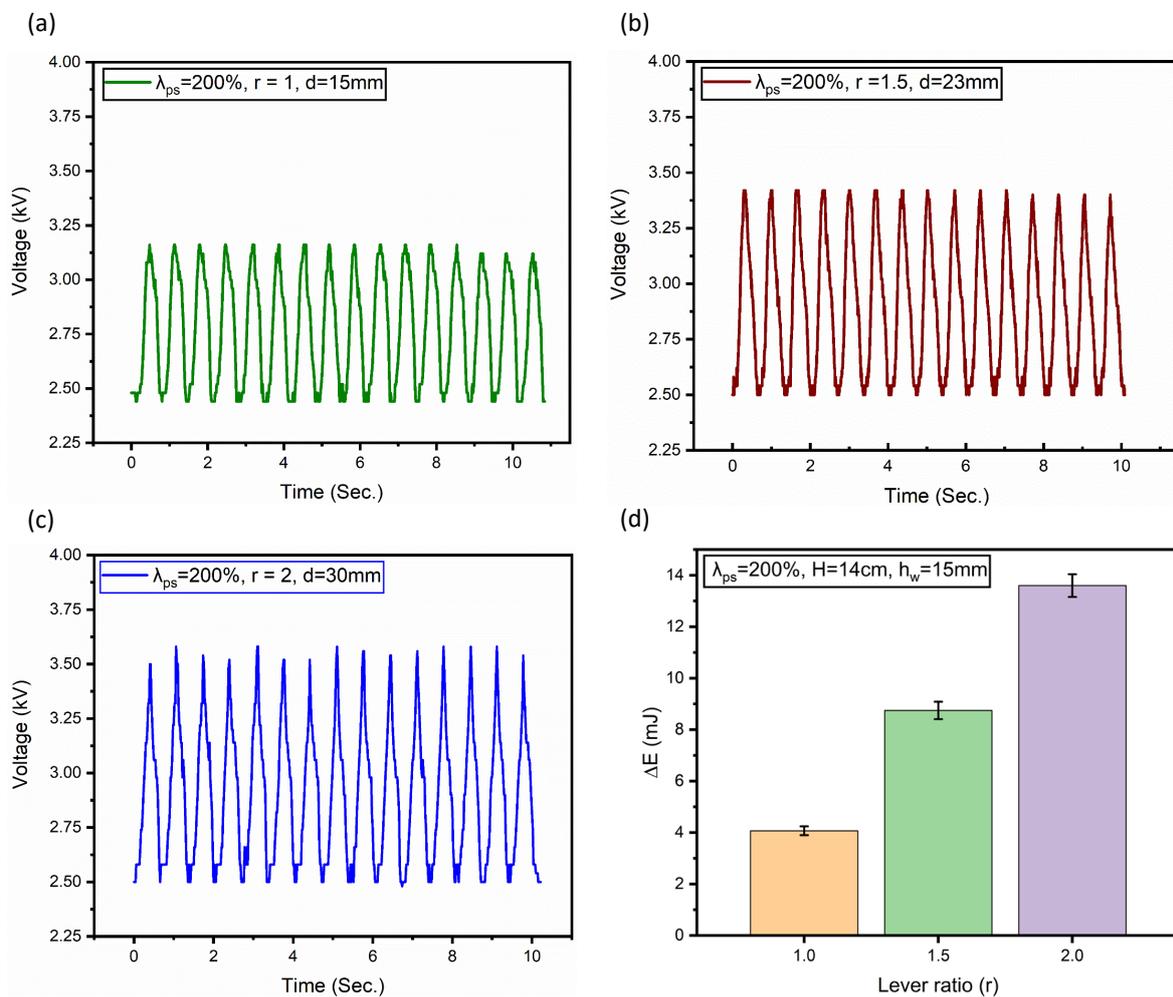


467
468 **Figure 9:-** A schematic diagram of the circuit used to harvest the electrical energy out of the
469 DEG membrane.

470 **5.3.1 Effect of lever ratio on energy performance of LSAM-WEH**

471 This section investigates the effect of lever ratio variation on the voltage boosting and
472 energy-harvesting performance of the LSAM-WEH setup, while maintaining a constant water

473 level and, consequently, a constant wave height. A mean water level height (H) of 14 cm with
 474 a wave frequency of 1 Hz was selected, as it produces stable waves with a height of 15 mm.
 475 A bias voltage of 2.5 kV was applied to achieve maximum energy-harvesting performance.
 476 Lever ratios of 1:1, 1.5:1, and 2:1 was chosen, since within this range the LSAM effectively
 477 amplifies the motion of the floating body, which is subsequently transferred to the membrane
 478 for stretching. According to the lever action principle, the conical deflection of the membrane
 479 varies with the lever ratio. Specifically, for a 1:1 ratio, the conical deflection equals the wave
 480 height (15 mm), while for lever ratios of 1.5:1 and 2:1, the corresponding deflections increase
 481 to 23 mm and 30 mm, respectively.



482

483 **Figure 10:-** A typical voltage output signal from an oscilloscope for continuous conical
 484 deformation of membrane at (a) 1:1 lever ratio, (b) 1.5:1 lever ratio, and (c) 2:1 lever ratio at
 485 2.5 kV of bias voltage and mean water level of 14 cm and wave height of 15 mm, (d)
 486 harvested energy variation with respect to value of lever ratio being 1:1, 1.5:1, 2:1
 487 respectively, for 200% pre-stretched VHB4910 membrane.

488

489 **Figure 10** (a), (b), and (c) show the typical voltage peaks above the bias voltage ($V_b = 2.5$
 kV) from the oscilloscope output signals for continuous conical deformation of membrane at

490 a 1:1, 1.5:1, and 2:1 lever ratio, respectively. The height of the output peak was 0.66
 491 $\text{kV} \pm 0.02$, $0.92 \pm 0.02 \text{ kV}$, and $1.06 \pm 0.02 \text{ kV}$, respectively. Each voltage measurement test was
 492 performed in 3 iterations to ensure repeatability. As the conical deflection is gradually
 493 increasing from lever ratio value of 1:1 to 2:1, the boosted voltage peaks and harvested
 494 energy will also gradually increase. **Figure 10** (d) illustrates the amount of harvested energy
 495 in relation to varying lever ratio for three configurations of LSAM, each with lever ratio
 496 values of 100%, 150%, and 200%, respectively. It is evident that as the Lever ratio increases,
 497 the harvested energy also increases. This confirms a proportional relationship between
 498 harvested energy and the conical deflection of the membrane. Thus, by lever based stretch
 499 amplification will increase the amount of conical deflection and consequently the energy
 500 harvested in the single cycle compared to the conventional harvester in which the membrane
 501 is directly connected to the floating body.

502 **Table 3:-** Electrical energy generation performance of the LSAM-WEH under varying lever
 503 ratio

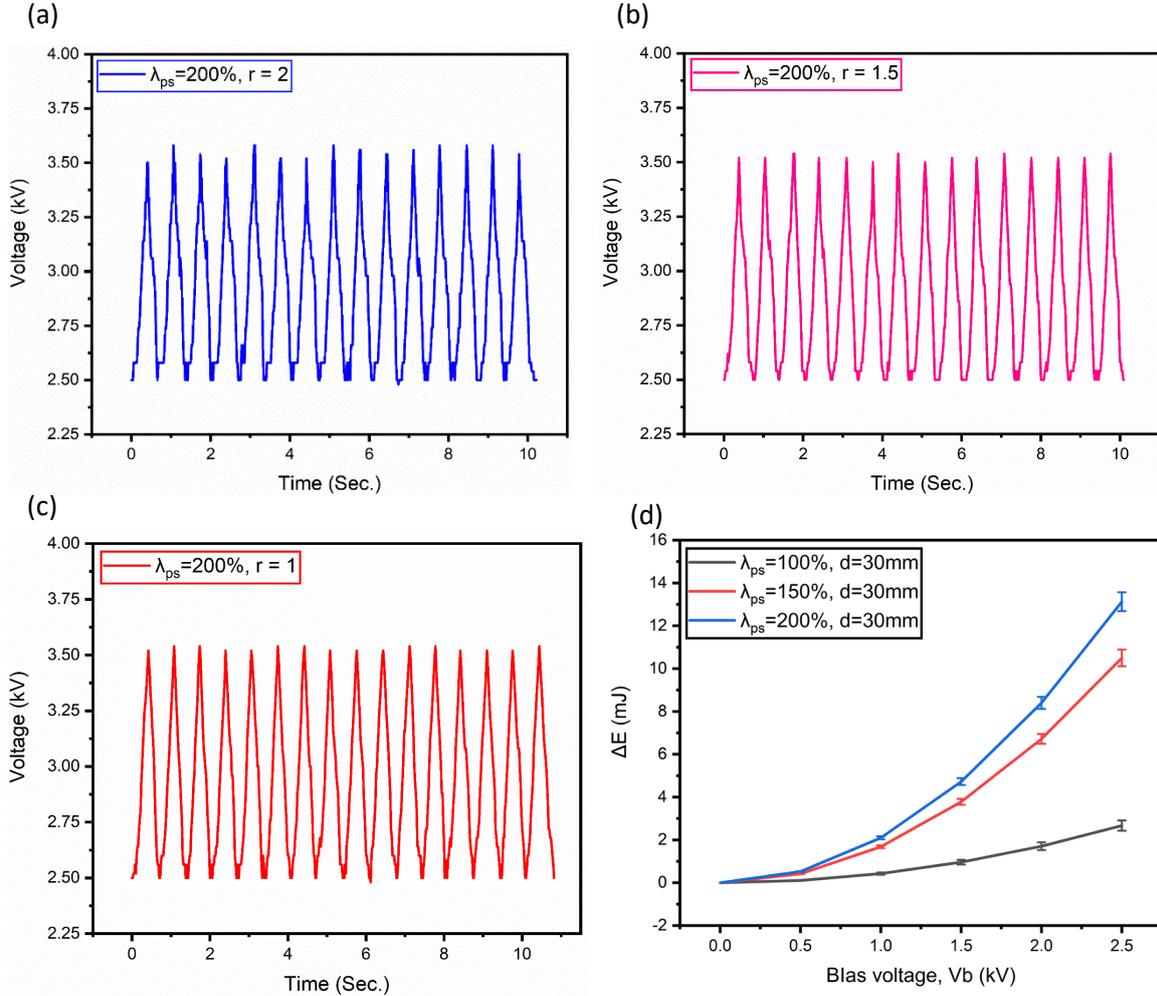
Lever Ratio	Water Level (H)	Wave Height (h_w)	Conical Deformation Achieved (d)	Generated Voltage Peak with $V_b=2.5 \text{ kV}$	Generated Energy/Cycle ($W_{H.E.}$)	Energy density
1:1	14 cm	15 mm	15 mm	$0.66 \pm 0.02 \text{ kV}$	$4.08 \pm 0.17 \text{ mJ}$	$9.32 \pm 0.17 \text{ mJ/g}$
1.5:1	14 cm	15 mm	23 mm	$0.92 \pm 0.02 \text{ kV}$	$8.74 \pm 0.34 \text{ mJ}$	$20 \pm 0.34 \text{ mJ/g}$
2:1	14 cm	15 mm	30 mm	$1.06 \pm 0.02 \text{ kV}$	$13.125 \pm 0.44 \text{ mJ}$	$30 \pm 0.44 \text{ mJ/g}$

504
 505 The total amount of energy generated during one cycle of operation is calculated with the
 506 help of the difference between the capacitive energy at the stretched and relaxed states. The
 507 values of C_c and C_0 are taken from **Figure 7** for corresponding value of conical deflection. As
 508 shown in **Table 3**, A single cycle of deformation can yield approximately $4.08 \pm 0.17 \text{ mJ}$ of
 509 energy at a lever ratio of 1:1, $8.74 \pm 0.34 \text{ mJ}$ at a lever ratio of 1.5:1, $13.125 \pm 0.44 \text{ mJ}$ at a lever
 510 ratio of 2:1. This corresponds to an approximate 114% increase in energy for the 1.5:1 lever
 511 ratio and a 220% increase for the 2:1 lever ratio, achieved in our study as the conical
 512 deflection was amplified through the stretch amplification mechanism. Considering an active
 513 material mass of 0.44 g, the energy density increased from $9.32 \pm 0.17 \text{ mJ/g}$ to $30 \pm 0.44 \text{ mJ/g}$,
 514 since it directly depends on the conical deflection of the membrane. Further increase in wave
 515 height, however, leads to a limited increment in conical deflection at higher lever ratios, as the

516 required force becomes critical. For instance, at a conical deflection of 40 mm with a 2:1 lever
517 ratio, the membrane requires an applied force of 4.1 N. By the lever principle, this translates to
518 a required upward wave force of 8.2 N. In practice, the current setup can only deliver a
519 maximum upward lifting force of 6 N. Hence, the size limited force capacity of the setup
520 places a constraint on further enhancement of conical deflection through higher lever ratios.

521 **5.3.2 Tidal fluctuation imitation experiment for constant energy output through** 522 **LSAM-WEH**

523 This section focuses on stabilizing the energy output through tidal fluctuation imitation in
524 the LSAM-WEH system. As discussed in the introduction, conventional wave energy
525 harvesters exhibit irregular performance under real sea conditions, since tidal fluctuations
526 influence wave height and consequently reduce conical deflection during low tide, leading to
527 diminished energy output. To address this limitation, we propose an adaptive approach in
528 which the lever ratio is varied according to tidal state: a higher lever ratio is applied during
529 low tide, while a lower lever ratio is adopted during high tide, with intermediate values used
530 for moderate tidal conditions. To replicate these scenarios in the wave tank experiments,
531 three water levels were considered: a low tide condition with a mean water level of 14 cm,
532 generating waves of 15 mm height; a high tide condition with a mean water level of 15 cm,
533 generating waves of 30 mm height; and a moderate condition with a mean water level of 14.5
534 cm, producing waves of 20 mm height. The corresponding lever ratios applied were 2:1 for
535 low tide, 1:1 for high tide, and 1.5:1 for moderate tide. This configuration allows the system
536 to maintain a more consistent energy output despite tidal variability.



537

538 **Figure 11:-** A typical voltage output signal from an oscilloscope for 30 mm of continuous
 539 conical deformation of membrane at (a) 2:1 lever ratio, (b) 1.5:1 lever ratio, and (c) 1:1 lever
 540 ratio at 2.5 kV of bias voltage and (d) harvested energy variation with respect to bias voltage
 541 for 100%, 150%, and 200% pre-stretched VHB4910 membrane, respectively.

542 **Figure 11** (a), (b), and (c) show the typical voltage peaks above the bias voltage ($V_b = 2.5$
 543 kV) from the oscilloscope output signals for continuous conical deformation of membrane at
 544 a 2:1, 1.5:1, and 1:1 lever ratio, respectively. Each voltage measurement test was performed
 545 in 3 iterations to ensure repeatability. The height of the output peak was 1.06 ± 0.02 kV,
 546 1.06 ± 0.02 kV, and 1.04 ± 0.02 kV, respectively (approximately 42% of the bias voltage of 2.5
 547 kV), and the time span was 700 milliseconds. **Figure 11** (d) illustrates the amount of
 548 harvested energy in relation to varying bias voltage for three samples of VHB4910
 549 membrane, each with pre-stretching values of 100%, 150%, and 200%, respectively. The bias
 550 voltage ranges from 0.5 kV to 2.5 kV. It is evident that as the bias voltage increases, the
 551 harvested energy also increases. This confirms a proportional relationship between harvested
 552 energy and the square of the bias voltage. Additionally, the harvested energy increases with
 553 higher pre-stretching values, which is attributed to the improvement in energy density and

554 dielectric constant of the material. However, higher pre-stretching limits the maximum
 555 applicable bias voltage to avoid the phenomenon of electric breakdown of the membrane.

556 **Table 4:-** *Electrical energy generation performance of the present study.*

<i>Lever Ratio</i>	<i>Water Level (H)</i>	<i>Wave Height (h_w)</i>	<i>Conical Deformation n Achieved (d)</i>	<i>Generated Voltage Peak with V_b=2.5 kV</i>	<i>Generated Energy/Cycle (W_{H.E.})</i>	<i>Energy density</i>
2:1	14 cm	15 mm	30 mm	1.06±0.02 kV	13.125±0.44 mJ	30±0.44 mJ/g
1.5:1	14.5 cm	20 mm	30 mm	1.06±0.02 kV	13.125±0.44 mJ	30±0.44 mJ/g
1:1	15 cm	30 mm	29 mm	1.04±0.02 kV	13.12±0.44 mJ	29.94±0.44 mJ/g

557
 558 The total amount of energy generated during one cycle of operation is calculated with the
 559 help of the difference between the capacitive energy at the stretched and relaxed states. The
 560 values of C_c and C₀ are 3.37 nF and 1.5 nF, respectively, taken from **Figure 7**, with 2.5 kV of
 561 bias voltage (V_b). As shown in **Table 4**, a single cycle of deformation can yield about
 562 13.125±0.44 mJ of energy when the optimum stretching situation (30 mm of out-of-plane
 563 deflection, which equals to 50% of areal stretch) is considered. Considering the active material
 564 mass of 0.44 g, this corresponds to an impressive energy density of approximately 30±0.44
 565 mJ/g. The reported energy density of 30 mJ/g corresponds to a power density of
 566 approximately 3.17 W/m², calculated using the active material area of 3925 mm², thickness of
 567 0.11 mm, material density of 0.96 g/cm³, and an excitation frequency of 1 Hz (one cycle per
 568 second) [74]. The combination of mechanical pre-stretching and optimized high voltage
 569 enhances dielectric alignment and maximizes electric field strength without damaging the
 570 membrane. By increasing the size of DEG, bias voltage, frequency, deformation, and higher
 571 lever ratios, it is also possible to harvest higher electrical energy.

572 To calculate the conversion efficiency for a single cycle, we require the ratio of output
 573 electrical energy to input mechanical energy added with input electrical energy, i.e.,

$$\eta = \frac{W_{H.E.}}{W_{mech} + W_{in}} \quad (17)$$

574 The mechanical input energy is defined as the area under the cyclic force versus displacement
 575 curve (**Figure 6(b)**), representing the work done by the external excitation force to stretch the
 576 membrane and then return it to its original state. For a conical deflection of 30 mm at an

577 experimental deflection rate of 90 mm/s, the mechanical input energy was found to be 32.86
 578 mJ. The corresponding input electrical energy which generally defined as the electrical energy
 579 required to initially charge the electrodes, was determined from Equation (12). It was found to
 580 be 10.52 mJ per cycle. Furthermore, by substituting the output electrical energy of
 581 13.125±0.44 mJ into Equation (17), the overall conversion efficiency of the LSAM-WEH
 582 system was obtained as 30.5±1%.

583 When estimating the potential performance of our small-scale dielectric elastomer wave
 584 energy harvester prototype for real world applications, the characteristic dimension (L_m) was
 585 upscaled from 20 mm to 60 mm using Froude's similarity law. This scaling implies that the
 586 membrane's outer diameter will increase to 0.8 m, compared to 80 mm in the original setup,
 587 and the membrane thickness will be amplified by a factor of 10. Froude's law ensures dynamic
 588 similarity between the prototype and the full scale model, and is mathematically defined by
 589 the equation [75]:

$$F_r = \frac{u}{\sqrt{gL_m}} \quad (18)$$

590 Here, u represents the characteristic velocity, g denotes the gravitational constant,
 591 and L_m is the characteristic length. Since the gravitational constant remains unchanged for
 592 both cases, we can conclude that,

$$u \propto \sqrt{L_m} \quad (19)$$

593 The time of oscillation can be expressed as the ratio of the characteristic length to velocity.
 594 Consequently, the time T is proportional to the square root of the characteristic length L_m , i.e.,
 595 $T \propto \sqrt{L_m}$. Correspondingly, the frequency of oscillation f is inversely proportional to the
 596 square root of L_m , or $f \propto 1/\sqrt{L_m}$ [75]. Additionally, the wave height H_w scales
 597 proportionally with the characteristic length, such that $h_w \propto L_m$. If the experimental
 598 parameters of a 30 mm wave height and 1 Hz frequency are scaled by factors of 20 to 60, the
 599 resulting wave heights will range from 0.6 m to 1.8 m, while the scaled frequencies will
 600 decrease to between 0.22 Hz and 0.13 Hz. This corresponds to the floating body experiencing
 601 approximately 8 to 13 wave swells per minute, representing a more realistic operational
 602 regime compared to the initial 1 Hz frequency, which corresponds to 60 wave swells per
 603 minute. Such scaling aligns the experimental setup with typical ocean swell conditions,
 604 enhancing the relevance of the wave energy harvesting study.

605 When upscaling the characteristic dimension L_m of the dielectric elastomer membrane from
606 20 to 60, the capacitance C varies linearly with L_m (i.e., $C \propto L_m$), as derived from equation
607 10, since the membrane's area scales with L_m^2 while its thickness scales with L_m . Assuming the
608 electric field remains constant, the voltage V across the membrane also scales linearly
609 with L_m , following the relation $E = V/d$, where both voltage and thickness increase
610 proportionally [75]. Given that the harvested energy E depends on capacitance and the square
611 of voltage ($E \propto CV^2$), this results in a cubic scaling with dimension ($E \propto L_m^3$) as indicated in
612 equation 16. Similarly, the mechanical energy required to stretch the membrane in a conical
613 configuration scales as L_m^3 , reflecting the volumetric increase in work needed. Consequently,
614 upscaling L_m from 20 to 60 corresponds to a 20 to 60 fold increase in capacitance and voltage,
615 and an 8,000 to 216,000 fold increase in both harvested and mechanical energy. By applying
616 Froude's similarity principles, the harvested energy in the scaled system can reach the range of
617 105 J to 2.835 kJ per cycle, illustrating the significant potential for real world energy
618 extraction.

619 **Table 5:- Comparison of electrical energy generation performance with previous work.**

<i>Authors</i>	<i>X. Du 2022 [31]</i>	<i>G. Boccalero 2022 [1]</i>	<i>G. Moretti 2018 [47]</i>	<i>S. Chiba 2017 [76]</i>	<i>X. Lv 2015 [50]</i>	<i>S. Chiba 2013 [49]</i>	<i>Wang 2025 [51]</i>	<i>Present Work</i>
Material	Silicone Elastomer	Silicone Elastomer	VHB 4905	VHB 4910	Silicone Elastomer	VHB 4910	VHB 4910	VHB 4910
Topology	Circularly Inflated	Circularly Inflated	Circularly Inflated	Pure Shear	Stack Compression	Conical Deflection	Conical Deflection	Conical Deflection
Membrane thickness	0.1 mm	0.16 mm	3 layers of 0.5 mm	0.5 mm	35 mm (30 layers)	1 mm	1 mm	0.11 mm
Membrane dia.	25 cm	10 cm	25 cm	26 cm	60 mm	100 mm	100 mm	80 mm
Areal Expansion	50%	50%	40%	40%	5%	20%	50%	60%
Input bias voltage (V_b)	1 KV	200 V	4.3 kV	3 kV	2.8 kV	2.1 kV	1.2 kV	2.5 kV
V_{peak}	1.7 KV @ 70 mm	-	-	-	4.2 kV	2.9 kV	1.6 kV	3.56±0.02 kV
Scale of setup ($l \times b \times h$)	1.5m×1.5m×3m	0.02m×0.15m×0.15m	0.6m×0.4m×0.2m	0.4m×0.6m×0.4m	0.2m×0.2m×0.2m	0.6m×0.3m×0.3m	0.2m×0.15m×0.15m	0.4m×0.3m×0.4m
Wave	44 cm	14.8 cm	10 cm	12	10 cm	6 cm	5 cm	1.5 cm

<i>height (h_w)</i>	cm							
<i>Wave frequency (f_w)</i>	0.33 Hz	0.7 Hz	1.2 Hz	0.2 Hz	-	3 Hz	1 Hz	1 Hz
<i>Energy per cycle ($W_{H.E.}$)</i>	1.4 J (th.)	1.9 mJ	640 mJ	10 mJ	0.3 mJ	42 mJ	2 mJ	13.125±0.44 mJ
<i>Energy density</i>	-	1.38 mJ/g	145 mJ/g	2.17 mJ/g	-	15 mJ/g	4 mJ/g	30±0.44 mJ/g
<i>Conversion Efficiency (η)</i>	-	7%	18%	-	-	2.83%	2%	30.5±1 %

620

621 A comparison of the present work with existing literature is shown in **Table 5**. The present
622 work demonstrates strong energy generation across varying tidal conditions. Even at low tide
623 with a wave amplitude of 1.5 cm, the energy output matches that at higher amplitudes from 6
624 cm to 44 cm. This consistent performance is achieved with a bias voltage of 2.5 kV,
625 significantly lower than in previous studies.

626 Most previous research has focused on energy generation during high tide. However, in
627 reality, there is often a substantial difference between high and low tide conditions, with low
628 tides frequently producing wave amplitudes below 5 cm. This discrepancy can lead to
629 inconsistent energy generation in traditional systems.

630 The approach presented here aims to address this limitation by comparatively reducing
631 fluctuations in generated energy during both low and high tide conditions. Laboratory
632 experiments indicate a more uniform energy output under varying excitation levels, suggesting
633 potential for improved consistency in coastal wave energy harvesting applications.

634 **5.4 Limitations and future prospects**

635 Our work introduces an effective approach to amplify membrane stretching during low tide
636 and stabilize energy output through lever ratio adjustment. Despite being based on preliminary
637 small-scale tests, the method shows consistent repeatability and notable performance gains.
638 Remaining challenges include material durability in marine conditions and sensitivity to
639 varying sea states, presenting key directions for further research and practical improvement.
640 The limitations and future prospects are detailed below.

- 641 • Ocean waves are irregular and nonlinear, unlike the controlled sinusoidal waves with
642 uniform wave loading used here for clear dynamic analysis [77], [78], [79]. This
643 simplification limits accuracy under real sea conditions. Future studies will incorporate

644 WEC-Sim and Morison-based models to better reflect marine conditions and energy
645 output [40], [75], [80], [81].

646 • Under real ocean conditions, mooring dynamics and horizontal drift can affect
647 performance. Future work should address these effects through optimized axisymmetric
648 float shapes that enhance stability and reduce horizontal thrust in multidirectional
649 waves and currents [7], [31], [82].

650 • The small scale wave tank limits water levels (13.5–16 cm) and testing to three discrete
651 lever ratios (2:1, 1.5:1, 1:1), restricting continuous tidal adaptation. Future large tank
652 experiments will enable broader operating ranges and realistic performance evaluation.

653 • VHB 4910 offers high elasticity and fatigue endurance but suffers from viscoelastic
654 creep, UV sensitivity, and marine degradation [83], [84], [85], [86]. Alternatives like
655 silicone [18], [87], natural rubber [88], [89], and polyurethane elastomers [90], [91],
656 with improved stability and compliant electrodes are being developed to enhance
657 durability and energy harvesting performance.

658 • The current study employs manual lever ratio adjustment to match wave height. Future
659 work will develop an automated system using water level sensing and a microcontroller
660 driven rack-and-pinion mechanism for dynamic, real-time lever ratio adaptation without
661 human intervention.

662 **6. Conclusions**

663 This study introduced a novel lever based stretch amplification mechanism (LSAM) for wave
664 energy harvesting (WEH), designed to address the challenges of low stretch ratios and non-
665 uniform energy output caused by daily tidal variations. The proposed system employs a lever
666 connected to a floating body at its short end and to a slider link at its long end, enabling
667 amplification of the displacement transmitted from the floating body to the dielectric
668 elastomer membrane. A conical deformation mode was adopted due to its mechanical
669 compatibility with the excitation source. Analytical modelling of wave forces and the
670 dielectric elastomer's constitutive model, combined with motion analysis of the mechanism,
671 confirmed that the lever action successfully amplifies conical deflection.

672 Experimental investigations under varying lever ratios demonstrated that the LSAM
673 configuration enhances both energy output and energy density. Specifically, a 2:1 lever ratio
674 achieved a 220% increase in harvested energy compared to the 1:1 configuration under

675 identical wave conditions. In tidal fluctuation imitation experiment, the system produced a
676 maximum of 13.125 ± 0.44 mJ per cycle at a conical deflection of 30 mm, corresponding to an
677 energy density of 30 ± 0.44 mJ/g and a conversion efficiency of $30.5 \pm 1\%$. Importantly, the
678 mechanism maintained consistent conical stretching across tidal variations, ensuring more
679 uniform energy generation during laboratory experiments.

680 Overall, the LSAM-based devices can be of great potential for overcoming the inherent
681 intermittency of tidal driven wave energy systems. With further optimization and scaling,
682 arrays of such devices deployed along coastlines could provide reliable renewable energy for
683 desalination, ports, coastal communities, and aquaculture operations.

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