

# Infrared photodetector based on GeTe nanofilms with high performance

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**GeTe is an important narrow band gap semiconductor material, which has found application in the fields of thermoelectricity, phase change storage as well as switch. However, it has not been studied for application in the field of photodetector. Here, GeTe thin films were grown by magnetron sputtering and their material structure, optical and electrical properties were compared before and after annealing. High-performance photodetectors with detectivity of  $\sim 10^{13}$  Jones at 850 nm light were demonstrated. Thus the novel application of GeTe in optoelectronic devices is reported in this work. © 2019 Optical Society of America**

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GeTe and its compound materials have attracted extensive attention in recent years, in particular as efficient thermoelectric materials for mid-temperature applications [1, 2]. The absence of lead (Pb) in such thermoelectric material presents itself as environment friendly material is highly favorable. The GeTe material has also been considered as a strong candidate for next-generation memory [3-11] and electrical switch technologies [12-15] due to its reversible phase change resulting in different electrical and optical properties. Furthermore, the potential application of GeTe in the field of computing has been explored recently [16]. The integration of the unique storage and computing features of GeTe will lead to groundbreaking technology that has major impact in the field of computing. As a narrow band gap semiconductor, GeTe material can potentially be used as infrared detectors. However, to the best knowledge of the authors, there is no report on its application in the field of photodetector. If a breakthrough is made in the application of GeTe in photodetector, it will become possible to facilitate the seamless connection between the two exciting fields of photoelectric detection and computing in the future. In this work, GeTe films were prepared by magnetron sputtering and the effect of post-annealing was investigated. The physical, electrical and optical properties of the films were studied.

A prototype GeTe photodetector was fabricated and evaluated for the first time.

The device was fabricated using the following processes. First, a quartz substrate was cleaned by chemical bath method with mixed solution containing  $\text{H}_2\text{O}:\text{H}_2\text{O}_2:\text{NH}_3:\text{H}_2\text{O}$  (3:1:1) at 80 °C for 30 min and dried under air flow. GeTe film was then deposited by magnetron sputtering directly onto the cleaned substrate at a power of 90 W and a pressure of 5 Pa for 120 s from an initial vacuum of  $6.0 \times 10^{-4}$  Pa before sputtering. Subsequently, a pair of aluminum (Al) electrodes was evaporated onto the GeTe film using physical vapor deposition (PVD) technique (at a pressure of  $7.0 \times 10^{-5}$  Pa) through a shadow mask. The thickness of the Al electrodes was approximately 100 nm as monitored by a quartz oscillator during deposition. The effective area of the device was 3.0 mm<sup>2</sup>. Finally, the film was annealed in a vacuum oven at 260 °C for 10 min, which was based on previously reported phase transition temperature of the material in the literatures [11, 12, 15, 17].

Transmission electron microscopy (TEM) image of the as-deposited GeTe film is shown in Fig. 1 (a). According to the fast Fourier transform (FFT) pattern shown in Fig. 1 (b), the as-deposited GeTe film was amorphous [15, 18].

High-resolution TEM (HRTEM) image and electron diffraction pattern of the annealed GeTe film are shown in Fig. 1 (d) and (e), respectively. The indices of crystal planes of the film are indicated on the electron diffraction pattern. The results revealed crystalline GeTe film after annealing. Fig. 1 (f) shows the line profiles of the lattice fringes shown in Fig. 1 (d). The top and bottom line profiles of Fig. 1 (f) corresponded to (220) and (223) crystal planes of GeTe film, which exhibited a lattice fringe separation of 0.209 and 0.177 nm, respectively. The angle between the two crystal planes was measured as 30.68°, which is in good agreement with a theoretical value of 30.51°. Hence, this suggests that the irradiation direction of the electron diffraction beam is of  $[1\bar{1}0]$  crystal orientation. The sketch of theoretical lattice of GeTe structure from the  $[1\bar{1}0]$  crystal orientation is illustrated in the inset of Fig. 1 (d).

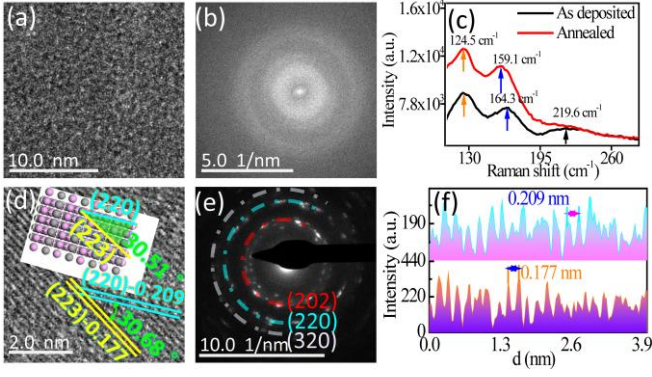


Fig. 1 (a) TEM image and (b) FFT pattern of the as-deposited GeTe film. (c) Raman spectra of the GeTe film before and after annealing. (d) TEM image of the annealed GeTe film and sketch of the crystal structure (inset). (e) Electron diffraction pattern of the annealed GeTe film. (f) Line profiles of the lattice fringes of (220) and (223) crystal planes as shown in the top and bottom, respectively.

Raman spectroscopy was performed to study the structure of the GeTe films before and after annealing using a Renishaw inVia Raman microscope with an argon-ion laser at an excitation wavelength of 514 nm. Fig. 1 (c) shows the Raman spectra of amorphous (black) and crystalline (red) GeTe films, which are in good agreement with the literatures [19, 20]. There were three distinctive bands in the range of 100 and 280  $\text{cm}^{-1}$ . These bands were situated at 124.5, 159 and 219  $\text{cm}^{-1}$ . In the case of the amorphous film, as compared to the annealed film, the third band was more obvious, while the second band exhibited blue-shift by 5.2  $\text{cm}^{-1}$ , and the first band was significantly smaller. After annealing, the third band has diminished, while the second band red-shifted, and the first band has increased when compared to the as-deposited film due to structural transformation of GeTe film resulting in an expansion of crystallization range.

Atomic force microscopy (AFM) was carried out to determine the thickness of the films using AFM (SPA-400). Fig. 2 (a) and (b) reveal a thickness of  $34 \pm 1.3$  and  $35 \pm 1.4$  nm for the as-deposited and annealed films on silicon dioxide substrates, respectively. Hence, the annealing process has little effect on the film thickness.

The effect of annealing on the structure of GeTe films was further investigated using X-ray diffraction (XRD). Fig. 2 (c) shows the XRD spectra of the as-deposited (blue) and annealed (red) GeTe films. It is clear that two diffraction peaks at  $29.95^\circ$  and  $43.51^\circ$ , which corresponded to (202) and (220) lattice planes respectively, appeared after annealing the GeTe film. When combined with the above TEM results, it is evident that the GeTe film preferentially ordered along (220) lattice plane during the annealing process.

The elemental composition and chemical bonds of the GeTe films were studied by X-ray photoelectron spectroscopy (XPS) using  $\text{AlK}\alpha$  radiation with energy of 1486.6 eV. XPS spectra of Ge 3d and Te 3d core level peaks of the as-deposited GeTe film are shown in Fig. 2 (d) and (e), respectively. The Ge 3d peak was deconvoluted into two components, namely Ge and  $\text{GeO}_2$  at binding energy of 30.0 and 32.9 eV, respectively. The Te 3d core level consisted mainly of  $\text{Te } 3d_{5/2}$  (572.4 eV) and  $\text{Te } 3d_{3/2}$  (582.9 eV) doublet peaks. On the contrary to the as-deposited film, both Ge 3d and Te 3d core levels of annealed GeTe film exhibited oxygen-related components as shown in Fig. 2 (f) and (g), respectively. The  $\text{Te}^{4+}$  peaks at 576.5 eV ( $\text{Te } 3d_{5/2}$ ) and 587.0 eV ( $\text{Te } 3d_{3/2}$ ) in Fig. 2 (g) were associated with  $\text{TeO}_2$  [21, 22]. While  $\text{GeO}_2$  and  $\text{TeO}_2$  were observed at the XPS spectra, they were absent from the XRD and TEM characterizations which suggested that the oxidation of Ge and

Te atoms were primarily localized at the surface of the film by atmospheric oxygen during the transfer and annealing process [21]. The results also suggested that the surface Ge atoms were more susceptible to oxidation in air than the surface Te atoms.

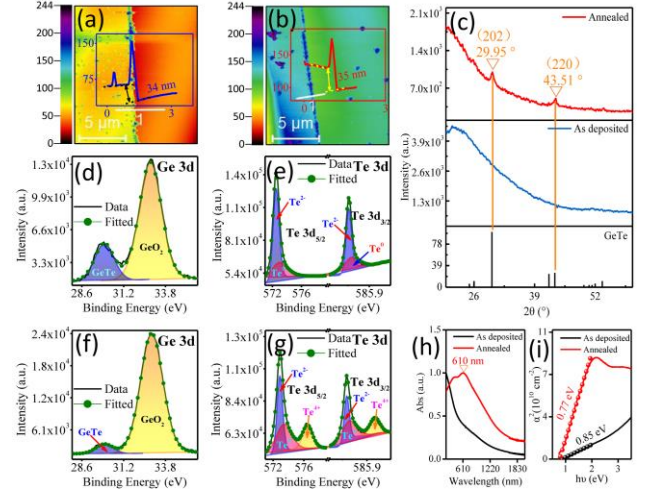


Fig. 2 (a)-(b) AFM images and line profiles (inset) for thickness measurement of the GeTe films before and after annealing, respectively. (c) XRD spectra of the GeTe films before and after annealing. (d)-(e) XPS spectra of Ge 3d and Te 3d core levels of as-deposited GeTe film. (f)-(g) XPS spectra of Ge 3d and Te 3d of annealed GeTe film. (h) Normalized UV-Vis-NIR absorption spectra of the GeTe films before and after annealing. (i) Plot of  $\alpha^2$  versus photon energy ( $h\nu$ ) of the GeTe films before and after annealing.

To investigate the optical properties of the GeTe films before and after annealing, UV-Vis-NIR absorption spectroscopy were performed using a Horiba iHR 320 spectrometer. Fig. 2 (h) exhibits the normalized UV-Vis-NIR absorption spectra of both films. An absorption peak at 610 nm was apparent after annealing. The absorption coefficient of annealed GeTe film is significantly larger than that unannealed one. Furthermore in the infrared band, the longer the wavelength, the smaller the absorption coefficient. The band gap energy ( $E_g$ ) of the films can be determined using the following formulae [23, 24]:

$$\alpha(h\nu) = C(h\nu - E_g)^{1/2} \quad (1)$$

where  $h\nu$  is energy of incident photon,  $\alpha$  is optical absorption coefficient associated with  $h\nu$ , and  $C$  is a constant. The  $E_g$  of the GeTe films can be estimated from the curve of  $\alpha^2$  vs. photon energy ( $h\nu$ ) as shown in Fig. 2 (i). The bandgap of GeTe can vary greatly depending on the experimental conditions and theoretical models [25]. In this work, the estimated  $E_g$  for the GeTe films before and after annealing was 0.85 eV and 0.77 eV, respectively. This is in good agreement with previous work performed by others, which reported an optical bandgap of  $\sim 0.85$  eV for an amorphous GeTe film and  $\sim 0.73 - 0.95$  eV for crystalline film [26]. It showed a reduction of  $E_g$  after annealing because of long-range ordering of the lattice.

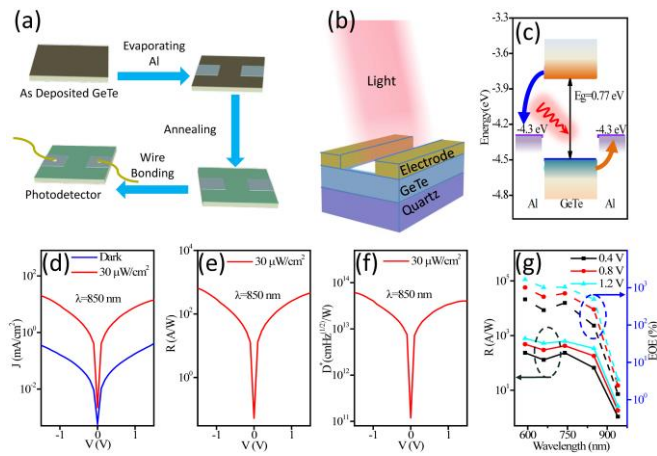


Fig. 3 (a) Schematic diagrams illustrating the fabrication process of photodetector based on GeTe film and (b) the device structure. (c) An energy band diagram illustrating the working principle of the photodetector. (d) Plot of  $\log(J)$ - $V$  of the photodetector under dark (blue line) and irradiation (red line) conditions. (e) Plot of  $R$  (Responsivity)- $V$ , (f)  $D^*$  (Detectivity)- $V$  characteristic, and (g) Plots of  $R$  (Responsivity) and EQE vs Wavelength of the GeTe based photodetector.

A prototype photodetector based on GeTe film was fabricated to explore the use of the material in the field of optoelectronics. GeTe film, which acted as the active layer of the photodetector, was deposited on to a quartz substrate by magnetron sputtering. A pair of Al electrodes was then evaporated onto the film using PVD technique. Finally, the device was annealed in a vacuum oven at 260 °C for 10 min. The schematic diagrams illustrating the device fabrication process are shown in Fig. 3 (a). Fig. 3 (b) depicts the structure of the photodetector, which comprised of GeTe and Al with thicknesses of 35 and 100 nm, respectively. The working principle of the photodetector is illustrated using an energy band diagram shown in Fig. 3 (c). The process can be divided into two steps as follows: (1) absorption of photons through the GeTe film, and (2) transfer of charge carriers to the Al electrodes.

Photoresponse of the photodetector was evaluated from  $J$ - $V$  measurements (using Keithley 2400 sourcemeter) under light illumination. The  $\log(J)$ - $V$  characteristics of the device irradiated by  $\lambda=850$  nm light at a density of  $30 \mu\text{W}\cdot\text{cm}^{-2}$  and under dark condition performed at room temperature are shown in Fig. 3 (d). The results showed that the current density of the unoptimized device increased significantly under irradiation that led to an exceptionally large ratio of photocurrent to dark current. This indicates a promising application of the GeTe film in infrared detection.

Responsivity ( $R$ ) and detectivity ( $D^*$ ) are two important figures of merit for photodetector. They can be determined by the equations below [27]:

$$R = \frac{J_p}{P_{opt}} \quad (2)$$

$$D^* = \frac{R}{\sqrt{2q|J_d|}} \quad (3)$$

where  $J_p$  is photocurrent that equals to absolute value of current density under irradiation subtracting that in the dark,  $P_{opt}$  is incident optical power,  $J_d$  is dark current density, and  $q$  is unit charge ( $1.6 \times 10^{-19}$  C).

The values of  $R$  and  $D^*$  can be obtained from Fig. 3 (e) and (f), respectively. The value of  $R$  was between 88 and 650 A/W, and the value of  $D^*$  was between  $2 \times 10^{13}$  and  $6 \times 10^{14}$  Jones (1 Jones =  $1 \text{ cm}\cdot\text{Hz}^{1/2}\cdot\text{W}^{-1}$ ) when the bias voltage was larger than 0.5 V. There was slight fluctuation

of  $D^*$  as the device was not optimized and packaged. Fig. 3 (g) shows the plot of  $R$  and external quantum efficiency (EQE) versus wavelength under different bias voltages. It can be seen that both  $R$  and EQE are high, and they decrease with increasing wavelength in the infrared band. On the other hand, the unannealed device did not exhibit any photoresponse, which is mainly due to the amorphous nature of the unannealed GeTe film. Table 1 compares the responsivity and detectivity of infrared photodetectors based on different chalcogenide materials.

**Table 1 Comparison of responsivity and detectivity of infrared photodetectors based on different chalcogenide materials**

Materials	$R$ (A/W)	$D^*$ (Jones)	Ref.
GeTe	$\sim 10^2$	$\sim 10^{13}$	this work
MoS <sub>2</sub>	$0.1 \sim 5.75 \times 10^3$		[28]
MoS <sub>2</sub>	$9 \times 10^2$		[29]
WSe <sub>2</sub>	$(1.8 \sim 3.5) \times 10^5$	$> 10^{14}$	[30]
In <sub>2</sub> Se <sub>3</sub>	$9.8 \times 10^4$	$3.3 \times 10^{13}$	[31]
InSe	$(1 \sim 5.68) \times 10^4$	$1 \times 10^{13}$	[32]
$\beta$ -Ga <sub>2</sub> O <sub>3</sub>	1.68	$3.73 \times 10^{10}$	[33]

In conclusion, crystalline GeTe thin films were produced by magnetron sputtering and post-annealing. The physical, electronic and optical properties of the film before and after annealing were studied. After annealing GeTe film at 260 °C, the film revealed long-range order and band gap energy of 0.77 eV. Photodetector based on the annealed crystalline GeTe film was fabricated and showed high photoresponse at 850 nm irradiation with  $R$  of  $\sim 10^2$  A/W and  $D^*$  of  $\sim 10^{13}$  Jones. In contrast, the photodetector with unannealed amorphous film did not show any photoresponse. The possibility of using GeTe in infrared detection was demonstrated in this work. It has enormous potential for integration with other fields, such as computing and storage, using GeTe based materials.

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