Geometrical characterization of stall cells on rectangular wings

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Abstract

The onset of Stall Cells (SCs) is experimentally investigated on a flat-top loaded 18% thick airfoil optimized for use on wind turbine blades, exhibiting trailing edge separation. SCs are dynamic coherent vortical structures that appear on wings under separated flow conditions. Although SCs have been known for long, neither are their characteristics completely documented, nor their generating mechanisms fully understood. The present investigation aims at providing additional information on the geometric characteristics in terms of width, length and occupied area. The relevant data are presented as functions of Reynolds (Re) number, angle of attack and aspect ratio (AR) of the model. In the tests reported the dynamic character of SCs is suppressed by imposing a localized flow disturbance. For the specific airfoil and for the Re and AR range tested it is found that: the angle of attack at which SCs are initially formed decreases linearly with Re number and independently of the AR; unlike two-dimensional separation their chordwise length increases with Re; the SC area relative to the wing planform area (defined as the relative SC area) grows asymptotically with angle of attack and Re number reaching an upper bound which is independent of the AR; at intermediate angles of attack the SC relative area is higher for the lower AR wing; for a fixed increment in Re number, the growth of the SC relative area is independent of the initial Re number; at lower angles of attack the actual SC area is independent of the wing span.

Keywords

Stall Cells, Tuft Flow Visualization, Three Dimensional Separation, Wing Aerodynamics

Introduction

Wind turbine blades are currently designed on the basis of steady 2D (sectional) polars that are obtained by combining steady CFD calculations or panel codes that include strong viscous-inviscid interaction coupling methods and wind tunnel tests on rectangular wing models in a comprehensive way (e.g. [1,2]). Therefore the confidence in the design strongly depends on the quality of the sectional polars.

Aiming at smooth lift development with respect to the effective angle of attack and adequate thickness for load resistance, wind turbine blades are often designed on the basis of profiles with flat-top pressure distributions. Airfoils of this type exhibit TE separation which renders them prone to the formation of the so called "stall cells" as concluded in the extensive airfoil profile investigation of Broeren and Bragg [3]. For airfoil stall classification see [4] and [5].

Stall cells (SC) are three dimensional coherent structures that consist of two counter rotating vortices. A comprehensive study [6] reports that SCs have been observed in the separated flow region behind flat plates, circular cylinders, shock induced separation and finite wings. Even earlier [7] questions had been raised on the validity of two dimensional wing tests when SCs were formed. Up until today though, the SCs characteristics are not completely documented, neither have their generating mechanisms been fully understood. It is towards this aim that the present investigation was conducted, in connection to wind turbine blade design.

The investigation refers to an 18% thick airfoil profile designed at National Technical University of Athens (NTUA), Mourikis et al [8], and includes wind tunnel testing and CFD simulations. The specific profile resulted from shape optimization for use on variable pitch and variable speed multi MW wind turbine rotors based on evolution algorithms and use of XFOIL, Drela [9], as flow solver. It belongs to the flat-top type experiencing TE separation leading to a gradual built-up of the lift and smooth post stall behaviour. The present paper refers to the geometrical characterization of SCs based on flow visualization using tufts and starts with a review of previous works on SCs. Then the experimental approach is described followed by results and their discussion. The main conclusions are summarized in the final section whereas detailed photos from the experiments are given in the Appendix. More photos and videos are available in [10] while [11] reports on the pressure data and the CFD simulations.

Survey on previous works

Table 1 lists some of the most significant experimental studies that detected three-dimensional cellular patterns of separated flow in nominally two-dimensional configurations. There is a wide variety of airfoil shapes, airfoil thickness values, aspect ratio values (ARs) and operating Reynolds (Re) numbers.

Most researchers have found that SCs are dynamic structures. Yon and Katz [12] using tufts, found that at a Reynolds (Re) number of 0.6×10^6 (turbulence intensity 1%) SCs moved in the spanwise direction. Earlier, but at higher Re numbers (Re > 0.75×10^6) Gregory et al. [7, 10] reported "intermittent flicking between the un-stalled and the stalled patterns" and "arbitrary change in the number of SCs formed". Zarutskaya and Arieli [14] also found lateral irregular motion of the SCs on their NACA 0012 model at a chord Re number of 0.39×10^6 . On the contrary in their tests at lower Re (0.3×10^6) , Broeren and Bragg [3] did not report any SC movement as such

but reported non-symmetrical separation in the spanwise direction. Worth noting is that in Broeren and Bragg's experiments the turbulence intensity was less than 0.1%. No such information is given in the other tests.

Theoretical results suggest that SCs could be the result of spanwise flow instability. At low Re number (Re=200) and for an airfoil in deep (laminar) stall, Rodríguez and Theofilis [15] via a BiGlobal stability analysis [16] attributed the generation of SCs to the amplification of spanwise instability. Recently, Elimelech et al. [17] showed on the basis of measurements at low Re numbers that the amplification of a two-dimensional perturbation cannot justify the formation of structures of such a large scale as the SCs and that SCs could be explained as result of a spanwise 3D perturbation.

In deep stall, the separation bubble is formed by two intense shear layers, one originating from the TE and the other from the separation point releasing vorticity of opposite sign into the flow. Under these conditions, a spanwise perturbation can trigger the development of a Crow like instability [18], as Weihs and Katz [19] first suggested.

Also at low Re, the computational study of Taira and Colonius [20] for the flat plate case, showed that a small wing of AR=1 does not give SCs, unlike wings of higher AR (AR=2-4) indicating that a minimum span (or equivalently a lower bound in wave length) is needed. Beyond that level, multiple SCs can be formed. In various studies [20–22] the number of SCs was found to increase as the span of the model increased.

With regard to the effect of the angle of attack, α , Winkelman and Barlow [21] report that by increasing α (at Re < 0.4×10^6) fewer, but wider cells were created. Also, Schewe [22] in his wide Re number range study found that for a specific angle of attack the SC structures would appear only after a certain Re number.

Multiple reports state that the formation of stall cells is not caused by a tip effect. Gregory et al. [7] report that for a wall to wall model suction at the tip region did not prevent the formation of SCs. Winkelmann and Barlow [21] found that for a Clark Y 14% thick airfoil the number of SCs increased when the AR increased from 3 to 12. Yon and Katz [12] came to the same conclusion for a NACA 0015 airfoil and ARs values from 2 to 6, by increasing the model span and therefore the AR for a fixed Re number. The latter authors also suggest that the number of SCs on a wing equipped with tip plates is greater than that on a wing with free tips. Finally Schewe [22] found that SCs are not restricted to the wall region when the aspect ratio of a 27% thick airfoil was raised from 4 to 6 and suggested that the width of a single SC remains intact as the AR grows. So, the conclusion from the above references is that no tip condition (wall to wall with or without suction, free tips or endplates) can prevent the formation of SCs.

As regards boundary layer tripping, in an early report by Moss and Murdin [23], tripping on the suction side of the airfoil lead to the creation of stall cells at lower angle of attack. To the authors' knowledge no other report of a SC on a tripped wing has been published.

Experimental approach

All tests were carried out at the NTUA wind tunnel. The tunnel is of the closed-return type and the turbulence intensity in the test section is 0.2%. The wing model had a chord of 0.6m and spanned the test section vertically, a distance of 1.4m. The width of the test section was 1.8m, so that the vertical orientation of the model ensures minimum blockage. The solid blockage of the model was 6.9% of the tunnel section at 12 degrees angle of attack and reached a maximum of 9.2 % at the highest angle, 16 degrees, still below 10%, see [24].

In order to minimize the effect of the wind tunnel boundary layer, side fences were added (Figure 1). By moving the fences along the wing span the aspect ratio of the model could vary, keeping the Re number constant. Figure 1 also shows a side view of the test set up. Tests were carried out at three different Re numbers, 0.5×10^6 , 1.0×10^6 and 1.5×10^6 , and two different spans and therefore aspect ratios, namely AR=1.5 and 2.0. In the following when trends do not change with Re number or AR, results are shown for only one Re number or AR in order to keep the length of the paper reasonable.

For the pressure measurements a total of 62 pressure taps was used. They were distributed from LE to 88.8% of the chord at the centre of the wing span (details on pressure measurements can be found in [11]).

For the tuft visualization experiments, No 60 sewing threads were fitted over the suction side of the model in spanwise rows with 4cm spacing between them. The chordwise position of the tufts is shown in Figure 2 (left). Every single tuft was individually taped on the model surface in order to minimize their interference to the boundary layer. At each setting (Re, AR, α , zigzag tape) a video of at least 30 sec was filmed and analyzed according to the following rule: a tuft would be considered "belonging to a SC" if it would deviate from the chordwise direction most of the time during a run. Based on the number of tufts belonging to a SC the following geometrical metrics were introduced, all defined in Figure 3:

- a) The SC width as % of the span (SC width = z/S)
- b) The most upstream x/c location of the SC boundary (earliest separation point)
- c) The SC area as % of the wing planform area

$$SC_{relative\ area} = \frac{SC_{actual\ area}}{Wing_{planform\ area}}$$
 (1)

These metrics were chosen to examine the SC size and shape which clearly affects the wing performance. For example it is common practice for wind tunnel wing models to have pressure taps only at a single spanwise location, usually at the mid span. In the case of a single SC the earliest separation point would crucially affect the measured pressure distribution.

For each of the spanwise series of tufts that a SC would occupy, the uncertainty would be \pm 1-2 tufts, i.e. one tuft on each end of the tuft series. Therefore the uncertainty in the measurement of the SC width is \pm 1-6.7% and \pm 1-9.1% for AR 2.0 and 1.5, respectively. Similarly, the chordwise uncertainty for the SC boundary line is approximately \pm 1-10%. Finally the uncertainty for the SC area ranged from \pm 1.6% (smallest SC) to \pm 2.0 case and from \pm 1.2% to \pm 2.0 case and from \pm 1.2% to \pm 2.1% for the AR=1.5 case. The error bars in the following graphs are drawn based on the maximum values.

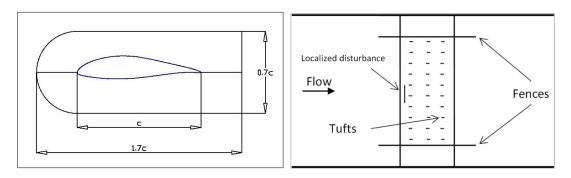


Figure 1: (left) Fences shape and dimensions (1.7c long, 0.7c wide). (right) Side view of the test set up

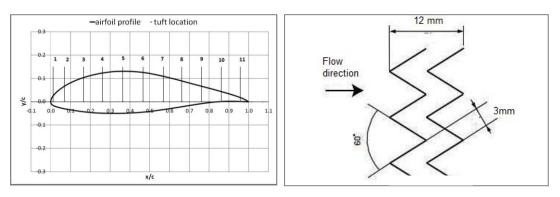


Figure 2: (left) The airfoil profile and chordwise location of tufts. (right) The zigzag tape dimensions

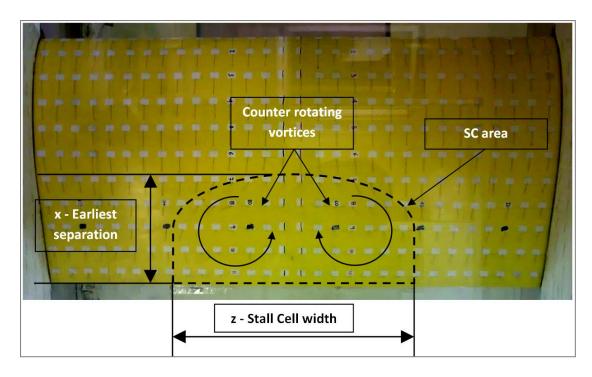


Figure 3: Schematic view of a SC for AR=2.0, Re=1.0 million, a=8.0 degrees, with local disturbance at the wing span centre. The direction of the flow is from top to bottom.

In order to check whether the tufts correctly follow the flow even at the lowest Re number, the tuft data were compared with pressure data in Figure 4. The earliest separation point at the wing mid-plan for the AR 2.0, Re number 0.5×10^6 case with zigzag (ZZ) tape is plotted against angle of attack for both the tuft and the pressure data. The agreement is very good and therefore the tuft data are trustworthy even at the lowest free stream velocity.

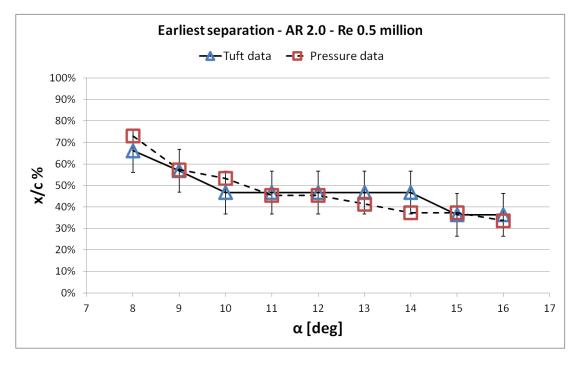


Figure 4: Earliest point of separation as found by tuft and pressure data for Re 0.5 million, AR=2.0, with a localised disturbance using a ZZ tape. The two sets agree well and so trustworthy conclusions can be drawn from the tuft data.

The first series of tests were conducted without any extra flow perturbation apart from what the tufts themselves induce, aiming at exploring the possible dynamic behaviour of SCs at higher Re numbers as compared to the findings of previous works [7, 9].

Patterns with one, one and a half or two SCs were observed indicating the existence of multiple modes. On occasions even a "half SC" would form at the wing tips, i.e. only one vortex structure next to the fence forming a "full SC" together with its mirror vortex with respect to the fence wall. Similar oil flow visualization results have been reported by Velte et al. [26] (Re 2.4 10⁶) and earlier by Gregory et al. [7] (Re 3.14 10⁶).

In certain cases, the pattern switched from one state to another, in others a single SC would move in the spanwise direction while in yet others there were one or several SCs that appeared and disappeared in a seemingly random manner. In this first series of tests longer videos were filmed (even longer than 60 sec) to allow for the different states of the flow to be documented, however, clear correlation with any of the basic flow parameters (Re number or angle of attack) was not concluded.

Next a zigzag (ZZ) tape was fitted all along the span at the LE of the model that did not cancel the dynamic character of the SCs suggesting that the dynamic nature of SCs is not linked to transition.

Assuming, in accordance to the theoretical analysis by Rodríguez and Theofilis [15], that SCs result from large enough self-excited and self-sustained spanwise perturbations, it was decided to force the flow to select one such mode by introducing a spanwise disturbance and therefore render the further investigation possible. A 0.4mm thick zigzag tape with 60° angle, see Figure 2 (right) was added at mid-span covering 10% of the span. The tape was placed at x=0.02c so that it would always be at or prior to natural transition. The specific position is the natural transition point that XFOIL [9] predicts for the highest Re number (1.5x10⁶) and angle of attack (16deg) tested. No ZZ tape was added on the pressure side. Of course, a ZZ tape of sufficient height would also locally trip the flow, apart from introducing a localized disturbance. However this was not the purpose in the present case. It was decided to use an oversized ZZ tape even for the lowest Re number (0.5x10⁶) so that the trip tape would be oversized throughout the range of Re numbers considered.

In order to only trip the boundary layer at this chord position (0.02c) for the lowest Re number in this test $(0.5x10^6)$, a grit roughness height of about 0.88 mm would be sufficient, as calculated by the method of Braslow and Knox [27]. ZZ tapes, however, are more effective in tripping the flow than grit roughness as Timmer and Van Rooij [2] suggest and according to their approach a ZZ tape of 0.29 mm height would be high enough to trip the flow. For Re number of $1.0x10^6$ and $1.5x10^6$ the corresponding tape heights are 0.14mm and 0.09mm, respectively. Clearly the effect

of the specific tape is not entirely the same, given the Re number and angle of attack range; however, in all conditions considered the ZZ tape is met by laminar flow and exceeds height requirements for transition and therefore acts as a disturbance.

Indeed the presence of the specific ZZ tape led to the creation of a fixed single stall cell positioned at the centre of the wing span. In order to examine the effect of the ZZ tape in comparison with the undisturbed case, the variation of the relative SC area with respect to the angle of attack at Re=1.5x10⁶ and for AR=2 is shown in Figure 5 with and without the ZZ tape. Except for a limited difference at α <9°, the overall agreement is found to be very good. The same was observed for the SC earliest separation point and width throughout the Re numbers and AR range. This suggests that the limited span ZZ tape of the specific height causes an earlier formation of a SC (in agreement with Moss and Murdin [23]) and locks in a single stable SC mode without affecting the amount of separated flow on the wing suction surface for α <9°.

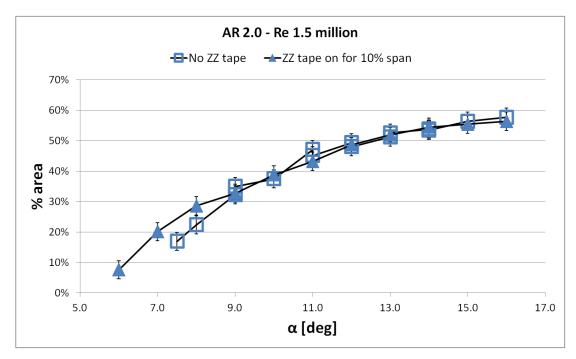


Figure 5: Relative SC area vs. angle of attack, Re=1.5 million, AR 2.0 with and without the ZZ tape. There is good agreement especially at angles of attack higher than 9 degrees suggesting the addition of the ZZ tape does not affect the size of the SC. Multiple points on the "no ZZ tape" curve correspond to different flow states (e.g. a single SC alternating with two SCs) for a specific test set up.

Results and discussion

The vortical structures were identifiable only when the SC was at least 3 tufts long in the chordwise direction and therefore the separation line was at x/c<77%. This is in agreement with Gregory et al. [7] who found that three-dimensionality of the separated flow begins when the chordwise extent of the separated flow region exceeds about 20% of the chord and shows up as a curved separation line

In this section the metrics listed below are used in order to geometrically characterize the SC and its behaviour. They are given in terms of Re and angle of attack for two AR values (or wing spans), namely AR=2 and 1.5.

- the relative SC width (z/span %) (Figure 6 and Figure 7),
- the actual SC area (Figure 8),
- the relative SC area (Figure 9 and Figure 10),
- the relative SC growth (Figure 11),
- the maximum chordwise length (Figure 12) and
- the angle at which a SC is first formed (Figure 13)

The relative SC width is increasing with Re number and angle of attack regardless of the AR, as Figure 6 shows for AR 2.0. As this happens the two vortices move toward the wing tips and are elongated in the spanwise direction. For the smaller AR case and for all Re numbers tested the SC reaches the full wing span a lot earlier than for the greater AR, see Figure 7 where the relative SC width is plotted against the angle of attack for Re number 1.5×10^6 and AR 1.5 and 2.0. As an example, the growth of a SC for an increase of 1° in angle of attack can be seen in Figure 14 and Figure 15 (in the Appendix), where snapshots from the AR 2.0, Re 1.0×10^6 , case with ZZ tape are shown for α =8.0 and 9.0 degrees, respectively. Figure 16 shows details from these snapshots where the growth of the SC vortex can be seen more clearly.

Until the SC covers the full span for the low AR case (at α =9.0 degrees for Re=1.5x10⁶), the growth of the actual SC area is very similar for both ARs, see Figure 8. This suggests that while sufficiently small, the SC grows unaffected by the proximity of the fences for a wing of fixed chord (and therefore Re). Beyond that stage, the SC is forced to grow in the chordwise direction for AR 1.5 whereas it can still expand in both directions for the AR 2.0 case, hence the greater area for AR=2 at higher angles of attack. The fact that at an early stage the SC size is not affected by the wing span is shown in Figure 17 and Figure 18 in the Appendix, where snapshots are presented from the Re 0.5×10^6 , 11.0 degrees, case with ZZ tape for AR 1.5 and AR 2.0, respectively.

In all cases the relative SC area appears to increase asymptotically with angle of attack as Figure 9 shows for the highest Re number case. The maximum relative SC area depends on the Re number but not on AR, see Figure 10 where the SC area is plotted against angle of attack for AR=1.5 and the three Re numbers tested. Actually after the SC area gets larger than 95% of its highest value at α =16°, there is no difference between the two AR cases. This happens for α >13° when Re=1.5x10⁶ and Re=1.0x10⁶ and for α >14° when Re=0.5x10⁶.

However, the SC relative area is not the same throughout the polar. The initial rate of increase is considerably higher for AR 1.5 than for AR 2.0 leading to higher relative SC area values for the smaller AR case at intermediate angles of attack. This is explained by the fact that, at low angles of attack the actual SC area is the same for

the two ARs, whereas the total area is not. For higher angles of attack the rate of increase is gradually reduced for AR 1.5 until the SC reaches the same relative size at the end of the polar in both cases, as mentioned.

The SC relative area increases with Re with a decreasing rate for a given angle of attack (e.g. Figure 10) suggesting that the maximum SC relative area is not expected to grow significantly at higher Re numbers. Snapshots for the AR 2.0, α =14° case are given in the Appendix (Figure 19, Figure 20 and Figure 21) for the three Re numbers considered.

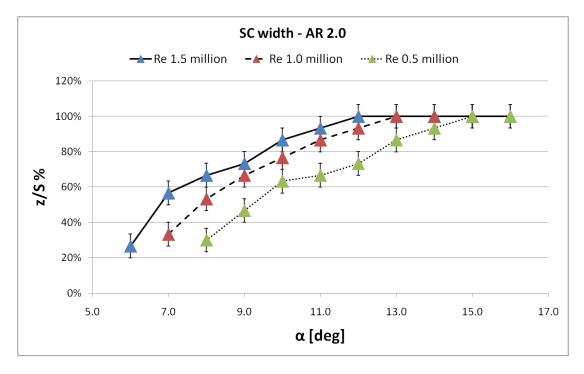


Figure 6: SC width vs. angle of attack, AR=2.0 for the three Re numbers considered. The SC width increases with Re number and angle of attack.

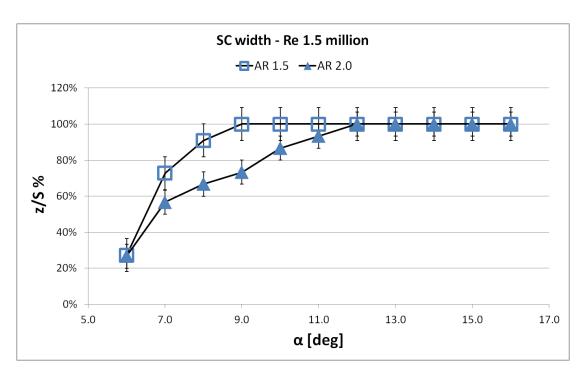


Figure 7: SC width vs. angle of attack for AR=1.5 and 2 at Re=1.5 million. The SC reaches the wing full width earlier for the lower AR case.

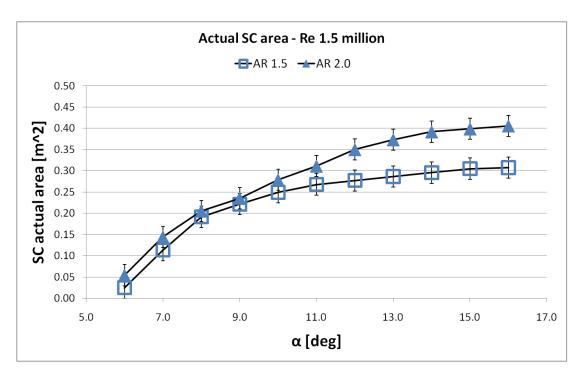


Figure 8: Actual SC area vs. angle of attack, for AR=1.5 and 2 at Re=1.5 million. Until the SC covers the entire wind span (a<10deg) the SC is unaffected by the end walls.

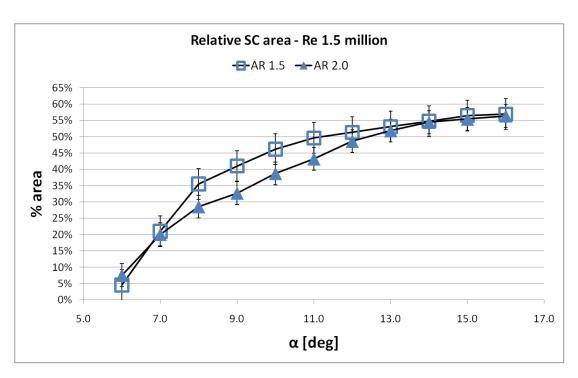


Figure 9: Relative SC area vs. angle of attack, for AR=1.5 and 2 at Re=1.5 million. The Relative SC area grows asymptotically with angle of attack to a maximum value that is independent of the AR. At intermediate angles of attack the relative SC area is higher for the lower AR wing.

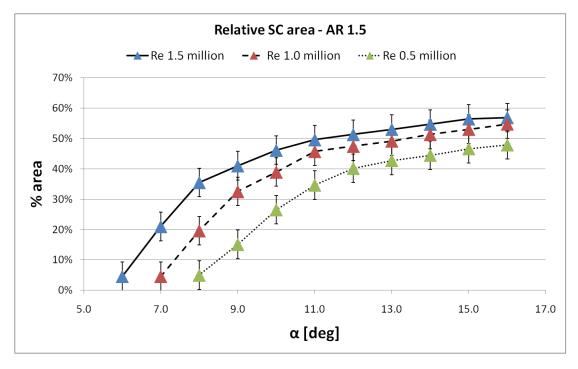


Figure 10: Relative SC area vs. angle of attack, AR=1.5 for the three Re numbers considered. The relative SC area maximum value grows with Re number.

In order to better understand the dependence of the SC relative size growth on Re number, the relative SC growth is plotted against the SC relative area for all the cases tested in Figure 11. The relative SC growth ($SC_{Rel.Growth}$) is defined as the ratio of the SC relative area growth for a rise in Re number of 0.5×10^6 over the SC relative area at the final Re number, as shown below. It is interesting to see that the data for the relative SC growth from Re 0.5 to Re 1.0×10^6 and from Re 1.0 to Re 1.5×10^6 collapse

on a single curve for each AR case. This suggests that for a specific Re number increase the relevant growth of the SC area is independent of the initial Reynolds number. Also, for relative SC area greater than 40%, i.e. for "big" SCs, the relevant growth seems to be independent of AR and approaches zero, also suggesting that maximum SC relative area is not expected to grow significantly at higher Re numbers.

$$SC_{Rel.Growth} = \frac{SC_{relative area @ Re_{x+0.5x10^6}} - SC_{relative area @ Re_{x}}}{SC_{relative area @ Re_{x+0.5x10^6}}}$$
(2)

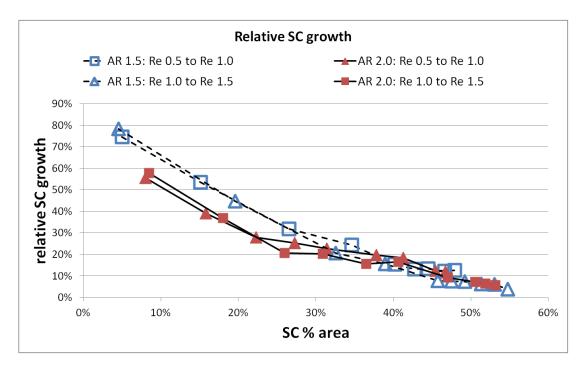


Figure 11: Relative SC growth vs. relative SC area, for the AR=1.5 and AR=2.0 cases. For a 0.5 million increment in Re number, the SC growth does not depend on the initial Re number.

In all cases the maximum chordwise length of a SC as determined by the earliest separation point, appeared at the centre of the SC between the two counter rotating vortices (e.g. see Figure 3) and no change in behaviour was observed even for the cases without the ZZ tape. As the angle of attack increases, the earliest separation point quickly moves upstream until it reaches x/c=46.7% (tuft column #6 in Figure 2); then remains at this level for at least a couple of degrees in all cases, before moving to x/c=36.4%, which is right before the maximum thickness location (x/c=35.1%). This behaviour is described in Figure 12 where the earliest separation location variation with angle of attack and Re number is given for AR= 2. Although this behaviour is profile specific, a qualitatively similar behaviour could be expected for other profiles as well, see also [23].

It is observed (Figure 12) that as the Re number increases, the earliest separation point moves upstream contrary to what would be expected in 2D separation. Also unlike 2D separation the angle of attack at which a SC is first formed (α_{SC}) decreases with Re

number, i.e. raising the Re number does not lead to delay of stall as expected [28], see Figure 13 where α_{SC} is plotted against the Re number for AR 1.5 with and without the ZZ tape. The same behaviour was observed for the AR 2.0 cases, as well. The fact that this behaviour is not altered by the use of ZZ tape suggests that this is not a local ZZ tape effect.

Both of these "unexpected" phenomena were observed by Yoshida and Noguchi [29] who used a NACA 8313 profile and report onset of separation at a lower angle of attack as Re number increases from 0.5×10^6 to 1.0×10^6 and that for a given angle (e.g. 16 degrees) the separation line moves upstream as Re number increases in the same range. Yoshida and Noguchi attribute this "adverse Re number effect" to the three-dimensionality of the separated flow but make no reference to SCs. Still, the three-dimensional separation line on the wing could justify the presence of multiple SCs next to one another (e.g. Fig. 11 in [29]).

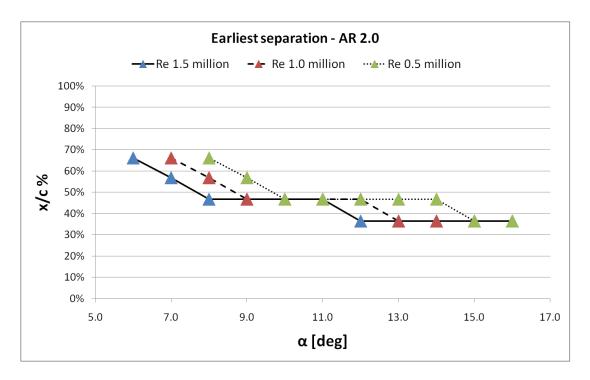


Figure 12: Earliest separation location vs. angle of attack, AR=2 at the three Re numbers considered. Unlike in 2D separation, the SC separation line advances forward as the Re number grows, for the range of AR and Re numbers tested indicating an adverse Re effect.

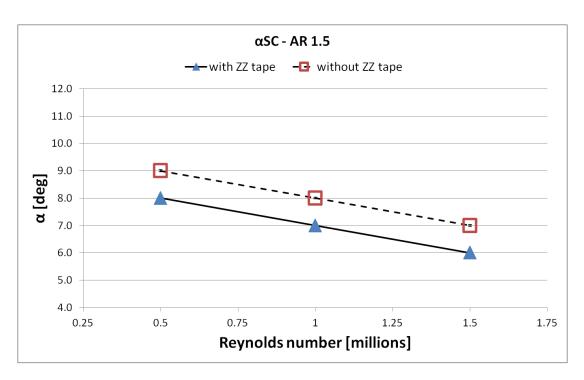


Figure 13: Angle of attack at which a SC is initially formed (α_{SC}) against Re number for AR 1.5 with and without the ZZ tape. Unlike in 2D separation increasing the Re number leads to earlier onset of stall for the range of AR and Re numbers tested.

Conclusions

In the present paper the dynamic behaviour of SCs formed on the suction side of a stalled wing (moving and/or spontaneous creation-destruction) reconfirms previous findings. The prerequisite for dynamic SCs to form is that the spanwise flow conditions are uniform (fully tripped or fully un-tripped) which subjects the flow to self-excited perturbations. By applying a local disturbance to the flow (and therefore violating the spanwise uniformity) the flow was forced to create a single stabilized SC. Comparing cases with and without local disturbance indicated that the disturbance does not affect the overall characteristics of the SC size. The effects of Re number and AR (keeping the chord length constant) on this coherent and stable structure were studied experimentally based on tuft visualizations. Pressure measurements and computational data are presented in [11].

A summary of the current study's main findings of is listed below:

- 1. The angle at which a SC is first created does not depend on AR and is considered a profile characteristic.
- 2. As Re increases, the angle at which a SC is first created decreases linearly for the specific profile.
- 3. Over the range of angles of attack the SC is formed, increasing the Re number results in the upstream advancing of the separation line unlike two-dimensional separation. This adverse Re number effect, could be profile specific, but was also noted on a NACA 8318 profile [29].
- 4. SC relative area grows asymptotically with angle of attack for all the cases tested
- 5. Until the SC width entirely covers the available span, the actual SC area is independent of the wing span, over the range of values considered.
- 6. At high angles of attack, the relative SC area is independent of the AR, over the range of values considered.
- 7. The relative SC area is higher for the AR=1.5 case at intermediate angles of attack as compared to that of AR=2.0.
- 8. For increments of 0.5×10^6 in Reynolds number, the growth of the relative SC area is independent of the Reynolds number.

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Appendix

The pictures below are snapshots from various set ups, all of them with ZZ tape. On top of the each picture the SC area is outlined. Even though the snapshots presented here are representative, one should bear in mind that the SC area was measured based on the videos (some are available in [10]) and not on these snapshots.

Angle of attack effect

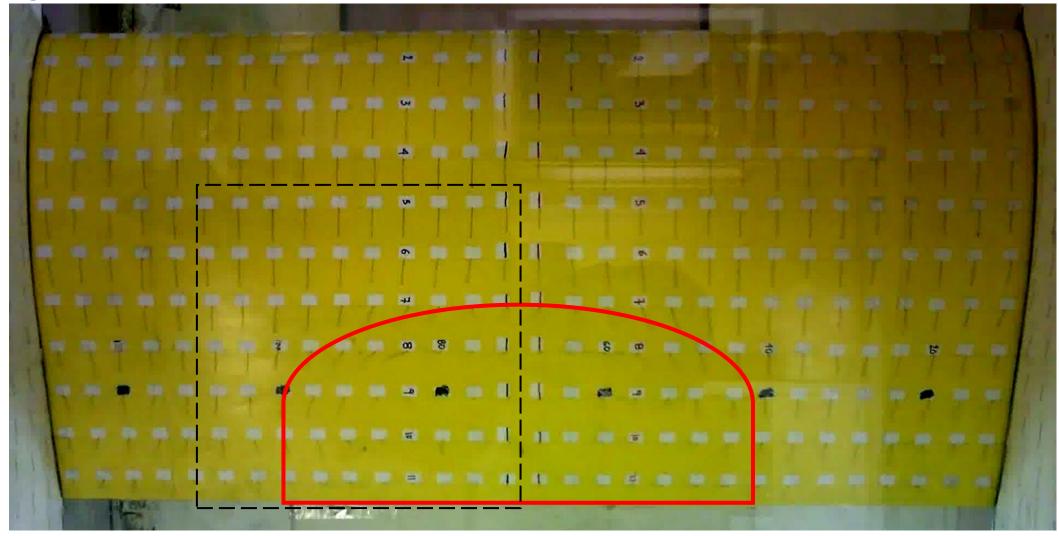


Figure 14: AR 2.0, Re 1.0 million, 8.0 degrees, case with ZZ tape. Outlined is the area shown in Figure 16 (Left).

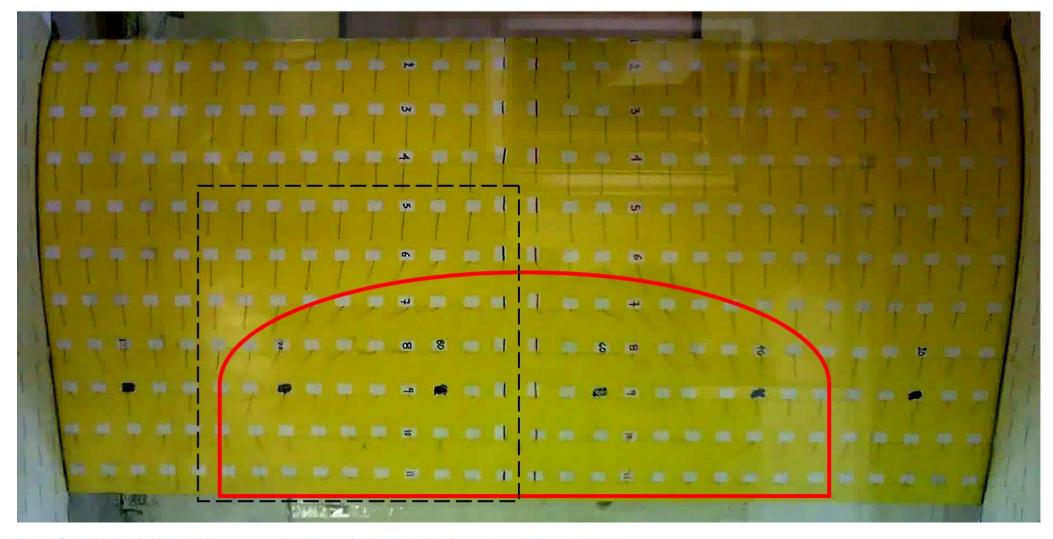


Figure 15: AR 2.0, Re 1.0 million, 9.0 degrees, case with ZZ tape. Outlined is the detail area shown in Figure 16 (Right).

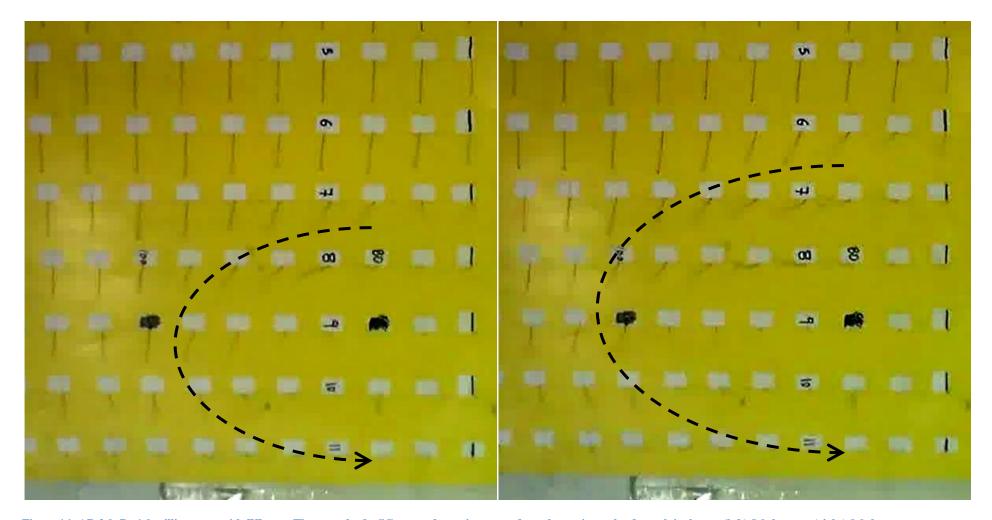


Figure 16: AR 2.0, Re 1.0 million, case with ZZ tape. The growth of a SC vortex for an increase of one degree in angle of attack is shown. (left) 8.0 degrees, (right) 9.0 degrees.

AR effect

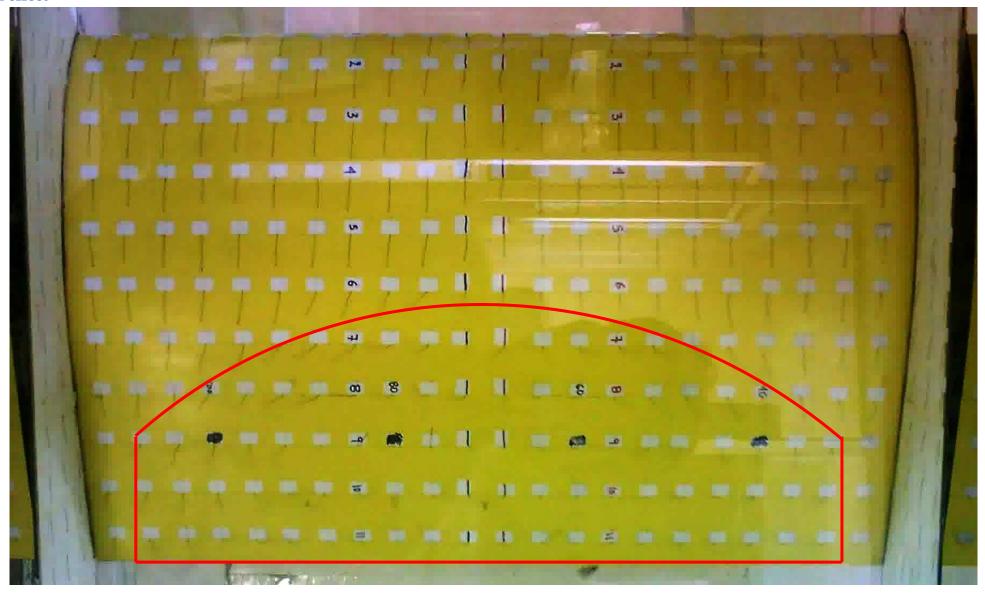


Figure 17: AR 1.5, Re 0.5 million, 11.0 degrees, case with ZZ tape. Compare SC size with Figure 18.

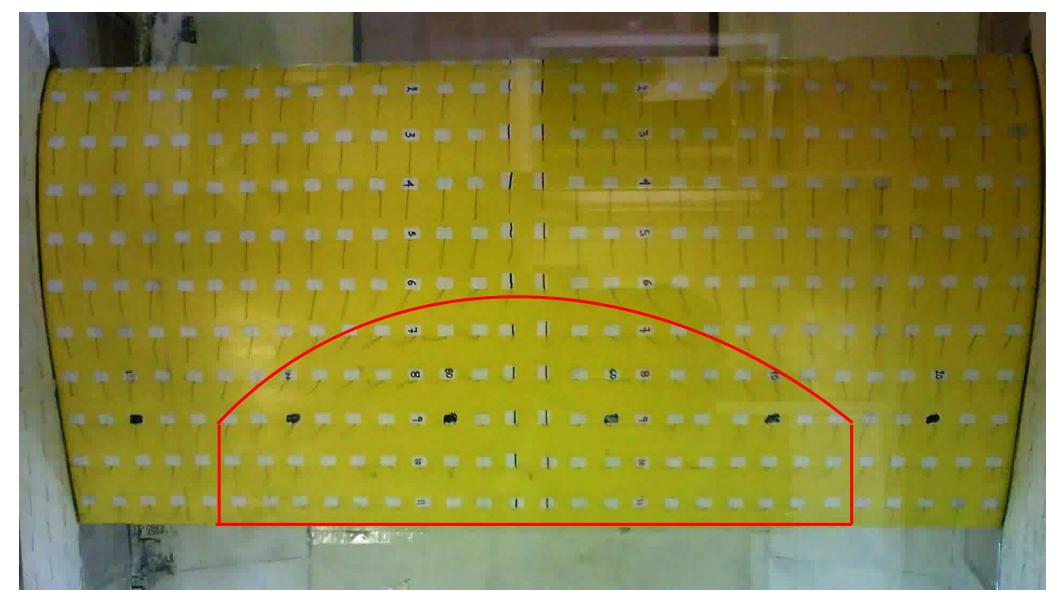


Figure 18: AR 2.0, Re 0.5 million, 11.0 degrees, case with ZZ tape. Compare SC size with Figure 17.

Re number effect

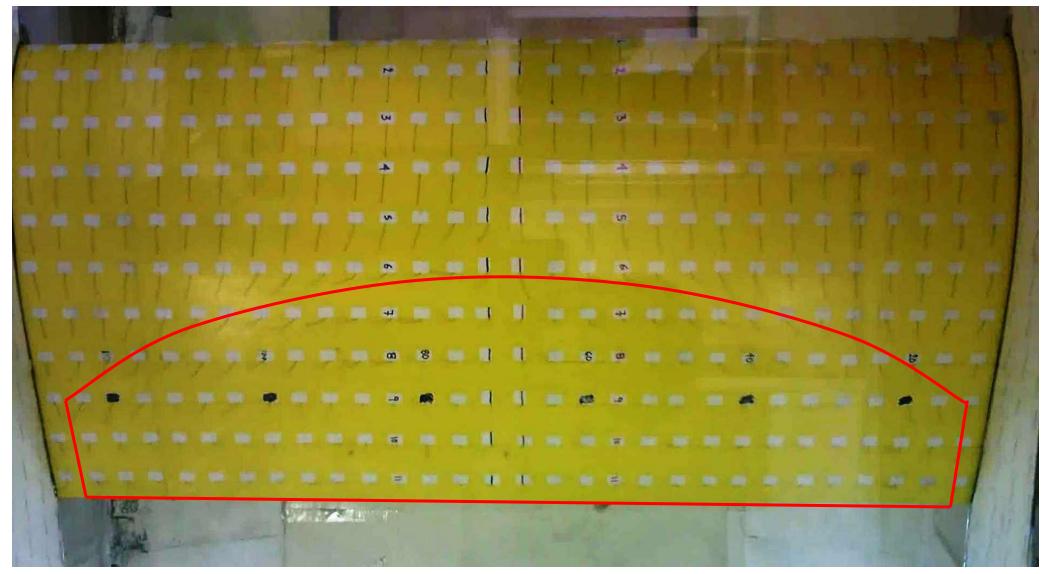


Figure 19: AR 2.0, Re 0.5 million, 14.0 degrees, case with ZZ tape. Compare SC size with Figure 20 and Figure 21.



Figure 20: AR 2.0, Re 1.0 million, 14.0 degrees, case with ZZ tape. Compare SC size with Figure 19 and Figure 21.

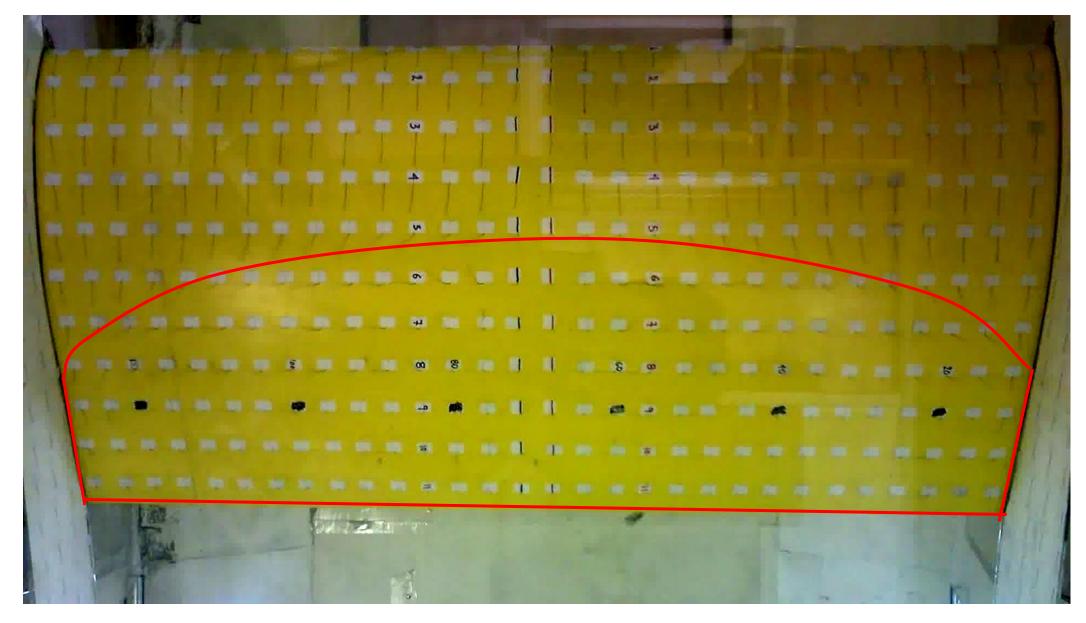


Figure 21: AR 2.0, Re 1.5 million, 14.0 degrees, case with ZZ tape. Compare SC size with Figure 19 and Figure 20.

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	Moss & Murdin [23]	Gregory et al [7]				Winkelman & Barlow [21]			Yon & Katz [12]	Broeren & Bragg [3]	Schewe [22]	Elimelech et al. [17]	Present study
Airfoil	NACA 0012	NACA 0012	NACA 0012	NIDI 0610		Clark Y			NACA 0015	Ultra Sport, NACA 2414	FX-77- W270	NACA 0009	NTUA t18
AR	5	1.4 - 2.8	6	3.59	3.29	3.5	2.86	3, 6, 9	2-6	2.8	4 - 6	2.5, 5	1.5, 2.0
R e [e^6]	0.86 and 1.68	1.7 - 0.85	0.76	2.88	3.14	0.245	0.26	0.385	0.62	0.3	0.32 - 10.0	0.02	0.5 - 1.5
c [m]	0.305	0.254 - 0.127	0.203	0.76	0.83		0.089		0.152	0.305 - vertical	0.15 - 0.1	1.2, 0.6	0.60 - vertical
Wind tunnel w*h [m]	3.96x2.74	0.91x0.36	3.96x2.74		0.46x1.17	0.38x0.38	2.36x3.35	0.81x1.14	1.22x0.8542	0.6x0.6	0.5x0.5	1.8x1.4	
Height to chord ratio h/c	8.98	1.42 - 0.71	13.5	3.61	3.3	13.1	4.27	37.68	5.32	4.00	4 - 6	0.4, 0.8	3.0
Width to chord ratio w/c	12.98	3.53 - 1.76	19.51	5.21	4.77	5.16	4.27	26.55	7.5	2.8	4 - 6	0.4, 0.8	2.3
Sidewall treatment	Side to side (False walls)	Side to side	Side to side / Endplates			Free tips			Endplates	Side to side	Side to side	Sidewalls	Endplates
Visualization Technique	Oil surface flow	Oil drops	Oil drops			Oil surface flow			Tufts	Mini-tufts	Oil flow	-	Tufts

Table 1: Experimentally observed stall cells in the literature